



HUMIDIFICATION  
PRODUCTS  
CATALOG

2023



STEAMOVAP



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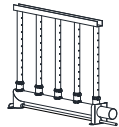
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# BUILDING TRUST ONE PRODUCT AT A TIME

## OUR MISSION

Our mission is to supply our clients with proper **humidity** level for best indoor air quality using **sustainable solutions**.

## OUR VALUES



### Customer satisfaction

We succeed through satisfied customers. We are proactive and easy to work with.



### Innovation

We believe there is always a better way. We encourage change and innovation and seek the opportunities it offers.



### Expertise & practical solutions

We offer expert knowledge and practical solutions. We deliver on our promises.



### Excellence

We deliver quality and excellence in all we do.



### Team work

We foster a culture that promotes excellence, teamwork, inclusion, leadership and growth for our employees and business partners.



### Integrity

We act with honesty, fairness, respect and safety, furthering a culture of unquestioned integrity.



### Sustainable

We behave responsibly as a corporate citizen. Through our products, services, operations and community involvement, we promote the efficient use of resources to benefit all people and our planet.

## OUR TEAM



**steamOvap®** has been founded by Eric Landry Msc science and Bernard Saint-yves.

Eric holds a master's degree in mechanical engineering, the subject of which is the definition of an algorithm to predict the non-wetting distance during the injection of saturated steam into an air stream; which makes him one of the few experts in steam humidification in the world. Bernard brings a broad and long professional experience both from North America and Europe, he has worked in large multinational or very small organizations. He is an expert in Quality and Productivity.

Our employees work tirelessly and with passion to design and produce our humidifiers of which we are proud and to provide you with unparalleled service.

This fantastic team is supported by our suppliers and our network of distributors who represent our start-up company which is quickly making its mark in the HVAC world.



# DESIGNED FOR LIFE

steamOvap® has been founded in 2016. Since its inception the company has heavily invested in research and development in order to offer our model IER an electric steam humidifier. This was the opportunity to file a first patent for the unique and innovative concepts that ensure that our IER humidifier has been quickly adopted as a new benchmark. Today steamOvap® humidifiers are recognized and specified by more and more engineering firms as a basis of design, or chosen by renowned contractors or customers to provide constant and precise humidity for the most demanding applications. Our products have been chosen, installed and are performing day after day for the following customers:



**Motorola**  
Application: Laboratory  
Confidential location, USA



**UC Irvine Health**

**UC Irvine Health**  
Application: MRI room  
Yorba linda, Ca, USA



How you want to be treated.

**St Vincent Hospital**  
Application: Operating rooms  
Vancouver, Bc, Canada



**LNE**  
Application: Laboratory  
Location: Trappes, France



**City of Kawartha Lakes**  
Application: City hall offices  
Kawartha Lakes, On, Canada



**General Electric**

**General Electric**  
Application: Gas turbine production  
Batna, Algeria



**Université de Montréal**  
Application: Sport center  
Montreal, Qc, Canada



**IsoCanMed**

**IsoCanMed**  
Application: Marijuana growing  
Louiseville, Qc, Canada



**SISU Health Care**  
Application: Pharmacy  
Tempe, Az, USA



**Milwaukee Library**  
Application: Books conservation  
Milwaukee, Wi, USA



**Alstom**  
Application: High speed train factory  
La Rochelle, France



**University Hospitals**  
The Science of Health. The Art of Compassion.

**UH Parma Medical Ctr**  
Application: Hyperbaric chamber  
Parma, Oh, USA



**Fleurimont Hospital**  
Application: In patient rooms  
Sherbrooke, Qc, Canada



**Moderna Museum**  
Application: Artifact conservation  
Stockholm, Sweden



**Chicago History Museum**  
Application: Artifact conservation  
Chicago, Il, USA



U.S. Department of Veterans Affairs

**US Veterans Affairs**  
Application: In patient rooms  
Several locations, USA



**TEVA Pharmaceuticals**  
Application: Pharmaceutical production  
Israel

FIND YOUR EDGE



**TruFusion**  
Application: Hot yoga  
Several locations, USA



Le génie pour l'industrie

**ETS University**  
Application: to be determined  
Montreal, Qc, Canada



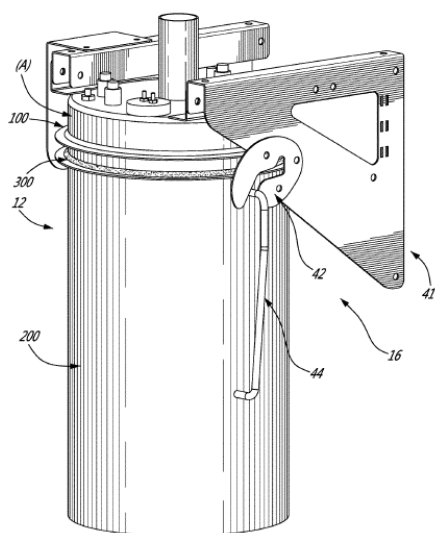
**Northwest Radiology**  
Application: MRI room  
Greenwood, In, USA

We can help you to achieve best indoor climate control where others have failed to provide you with proper service or humidity level.

Contact us at +1 844 357-4477 or [info@steamovap.com](mailto:info@steamovap.com)

Follow us on &

## INNOVATIONS



steamOvap® has already applied for two patents and is holding one patent for the concepts developed and applied for its range of steam humidifiers.

US 11,047,567, B2

Our R&D team of young and fearless engineers benefit from the support of local university such as ETS Montreal and the wisdom of the two founders of the company who have over 35 years of combined experience in humidification solutions and products development.

**Sustainability** is a key principle that is defining steamOvap's direction and is guiding our strategic decisions. such as :

We will never offer a steam humidifier whose maintenance will cause wastes such as plastic cylinders.

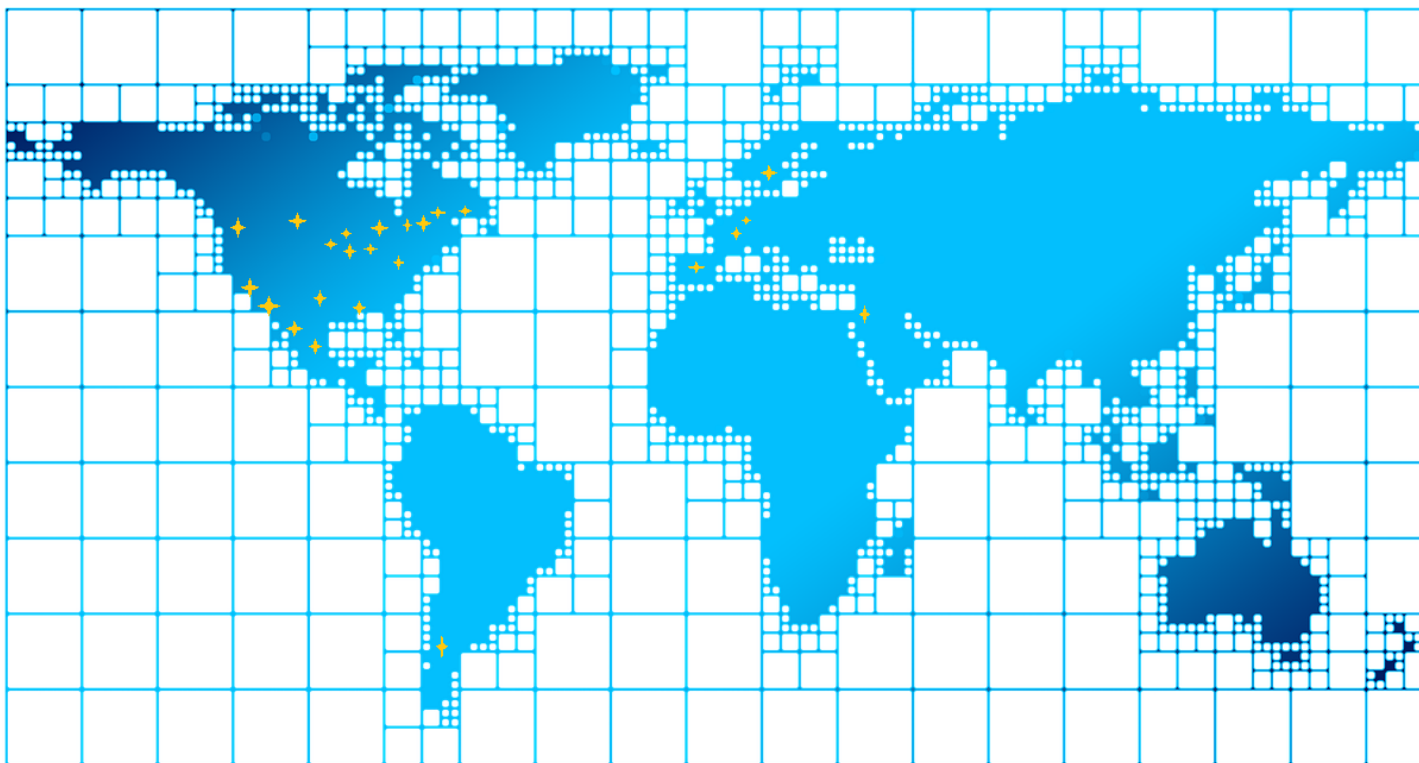
We will not develop gas fired humidifiers producing carbon dioxide, more efficient and carbon neutral solutions do exist in 2022.

Energy is precious. All our steam humidifiers are equipped with thermal insulation, no need to request it as an option.

We stand by our design and products. We offer the longest standard manufacturer's warranty of the industry: 3 years without discussion!

## INTERNATIONAL REPRESENTATION

Our business development is based on our network of local representatives, we are working hand to hand with them to deliver the best service to our customer wherever they are located.



Consult the page "where to buy" on our website to find our latest list of representatives, or contact us at +1 844 357-4477 or [info@steamovap.com](mailto:info@steamovap.com)

Our website <https://steamovap.com> is the ultimate source of information to get the latest and accurate information on our products and to learn more about humidification benefits as well as application guides with sections such as:

## PEOPLE



What is the comfortable range of humidity to live?  
Find out how proper humidification can increase comfort and health.

- [At home](#)
- [At the office](#)
- [At school](#)
- [At the hotel](#)
- [Nursing home](#)
- [Hospital](#)

## INDUSTRY



Controlling humidity level in the air is vital to a wide variety of industries.  
Find out how proper humidification can improve the quality of product and make your business more profitable.

- [Agri food](#)
- [Marijuana production](#)
- [Data centers](#)
- [Electronic](#)
- [Laboratories](#)
- [Packaging](#)
- [Painting](#)
- [Pharmaceutical](#)
- [Printing](#)
- [Textile](#)
- [Woodworking](#)

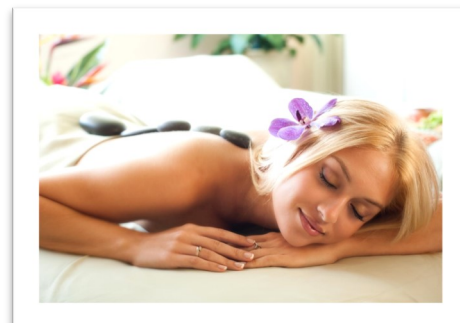
## ART



Humidity control is fundamental to the preservation of works of art.  
Find out how proper humidification is essential for the protection and preservation of all valuable works of art and musical instrument.

- [Art gallery](#)
- [Concert hall](#)
- [Conservation](#)

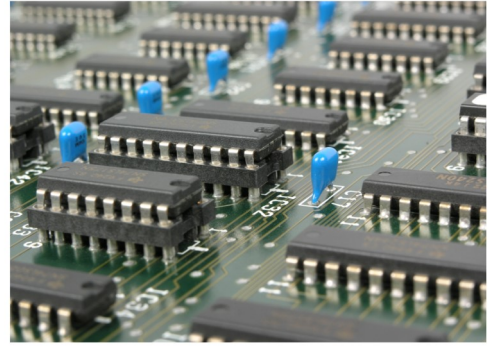
## WELLNESS



What is the comfortable range of humidity for wellness applications.  
Find out how proper humidification is crucial to the quality of your wellness services.

- [Hamam](#)
- [Spa](#)





# STEAM HUMIDIFIERS

## ISOTHERMAL

# RES

## STEAMORES RESIDENTIAL HUMIDIFIER



**steamOres (RES)** residential humidifier by **steamOvap®** is an electric steam generator that uses water immersed resistive heating elements to produce pure and sterile steam to humidify your home or office during winter.

**steamOres** humidifier has been designed for life. Its steam cylinder is made of stainless steel to last a lifetime. It is the only steam residential humidifier with thermal insulation offered on the market with thermal insulation of the steam cylinder and with full proportional output to save energy and improve your comfort.

Regular cleaning of the cylinder to remove scale (when you use untreated tap water) can be done by anyone in few minutes, with no technical knowledge required, without the need for tool, special equipment, or expensive spare part or consumable such as plastic cylinder.

- Produces pure & sterile steam
- Capacities from 3 to 5.6kg/h.
- Constant and precise steam production with full proportional output by standard.
- Permanent stainless steel cylinder.
- Thermally insulated cylinder.
- Compatible with any of the smart thermostat such as Ecobee, Nest, Honeywell or other.
- Supplied with Modbus RTU (RS485)
- Suitable for tap or RO water without additional option.
- Service done in minutes without the need of special skills or spares.
- Supplied with all installation accessories.

### BEST CHOICE FOR ENGINEERS

- Resistive immersed heaters technology - no plastic canister going to waste.
- Thermally insulated cylinder.
- 0-100% full proportional output by standard
- Robust with lowest watt density of the industry.

### PREFERRED BY CONTRACTORS

#### ***Easiest to install***

- Everything is in the box all accessories for a quick and easy installation are included.

#### ***Easiest to set-up and start-up***

- Versatile set-up with touch pad control

#### ***Easiest to service***

- Done in minutes & absolutely no spare parts required.

### INNOVATION

- Designed for life: The most sustainable residential steam humidifier offered on the market.
- Resistive immersed heaters technology: No disposable plastic canister.
- Touch pad control & embedded Modbus remote connection, allow for easy communication with other equipment such as HRV.

### DESIGN & PRODUCTION

Proudly designed and made in Canada by a dedicated team combining more than 35 years of experience in humidification.

### 3 YEAR WARRANTY

We offer a 3 year warranty, except for the stainless steel cylinder which is covered by a 5 year warranty. Industry longest!



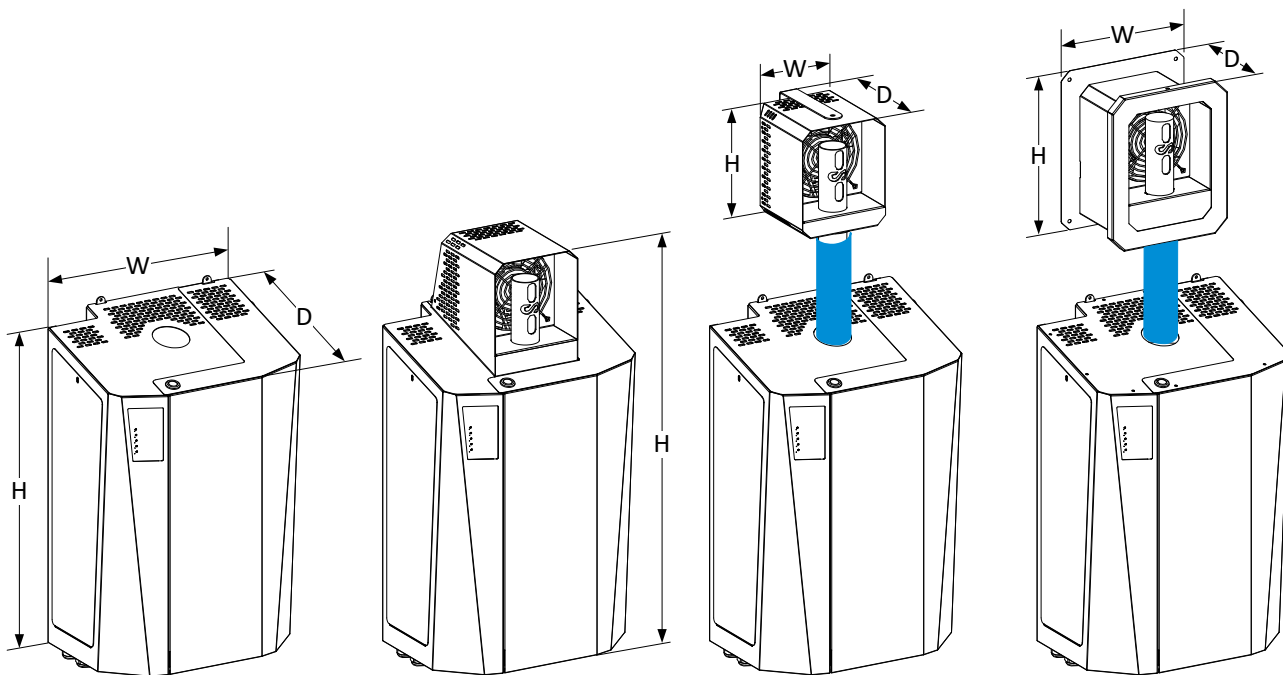
## TECHNICAL DATA

Model	RES230-23	RES230-29	RES230-37	RES230-42
<b>Capacity</b> [kg/h]	3.0	4.0	5.0	5.6
<b>Power</b> [kW]	2.3	2.9	3.7	4.2
<b>Current</b> [A]	10.0	12.8	16.0	18.0
<b>Voltage</b> [Vac/ ph]	230/1			

**Kit D** (in Duct), supplied with steam ramp, steam hose, water supply braided hose, drain hose and wall mounting bracket.

**Kit S** (in Space), supplied with space blower distribution, steam hose (if applicable), water supply braided hose, drain hose and wall mounting bracket.

## TECHNICAL DRAWINGS



Dimensions [cm]	Kit D (in duct)			Kit S (in space) with SB-BI (Built-in)			Kit S (in space) with SB-RM (Remote)			Kit S (in space) with SB-TW (Through Wall)		
	W	H	D	W	H	D	W	H	D	W	H	D
<b>RES</b>	30	45	25	30	56.3	25	30	45	25	30	45	25
<b>SB</b>	-	-	-	-	-	-	12.5	16.3	15	18.8	22.5	8.8 to 16
Weight [kg]	Net		Operating		Net		Operating		Net		Operating	
	Net		Operating		Net		Operating		Net		Operating	
<b>RES humidifier</b>	10		13		12		15		10		13	
<b>SB blower</b>	-		-		-		-		2.3		-	

## ELECTRIC RESISTIVE STEAM HUMIDIFIER



**IER** humidifier by **steamOvap®** is an electric steam generator that uses water immersed resistive heating elements to produce pure and sterile steam that is easy to distribute in air handling unit or ventilation duct.

**IER** humidifier can be supplied with tap or treated water such as softened or reverse osmosis water. When tap water is used, the scale will come off the heating elements by the natural contraction and expansion of the tube heaters. Scale pieces then accumulate at the bottom of the cylinder without the risk of clogging the drain outlet.

Unlike electrode boiler humidifiers steam production of the **IER** humidifier is not altered by the electrodes or water conditions, it will not change over time and it is fully proportional from 1 to 100% and constant.

- Produces pure & sterile steam
- Capacities from 2.8 à 84kg/h.
- Constant and precise steam production +/-1%RH.
- Permanent stainless steel cylinder.
- Supplied with Modbus RTU (RS485)
- Suitable for tap or RO water without additional option.
- Optional BACnet MS-TP (RS485)
- Board computer and 7" touch screen .
- Polymeric access door.
- Guide & lock approach system (patent pending).
- Very robust heating elements with extra low watt density.

### BEST CHOICE FOR ENGINEERS

- Resistive immersed heaters technology - no plastic canister going to waste.
- Thermally insulated cylinder.
- Energy consumption displayed in real time.
- Robust - lowest watt density of the industry.

### PREFERRED BY CONTRACTORS

#### **Easiest to install**

- Smallest & lightest electric humidifier of the industry.

#### **Easiest to set-up and start-up**

- Unique 7in large touch screen.

#### **Easiest to service**

- Done in minutes & absolutely no spare parts required.

### INNOVATION

- EcoEnerSmart® patented function saving energy and water.
- Remote control with **steamOcloud** through Wifi or Ethernet connexion.
- Resistive immersed heaters technology - no plastic canister going to waste.
- Internal hydraulic circuit without check valve prone to block in open or closed position.

### DESIGN & PRODUCTION

Proudly designed and made in Canada by a dedicated team combining more than 35 years of experience in humidification.

### 3 YEAR WARRANTY

Industry longest!

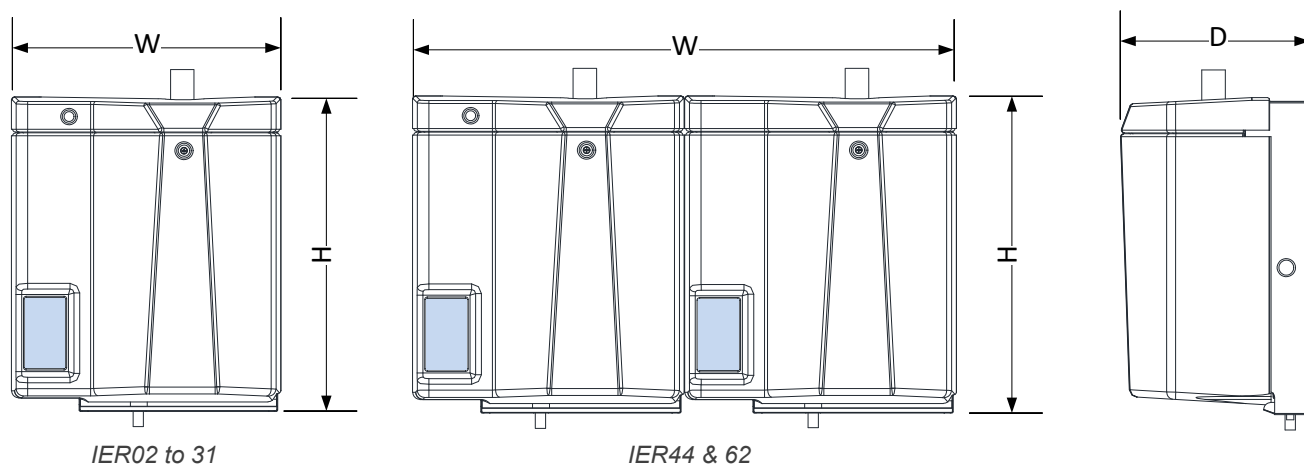
**Condition:** start-up report without non-conformance done by authorized steamOvap local representative.

## TECHNICAL DATA

Model	IER02	IER04	IER05	IER09	IER12	IER17	IER22	IER31	IER44	IER62
<b>Capacity</b> [kg/h]	2.8	4.5	6.8	11.3	15.9	22.7	29.5	42.1	59.1	84.1
<b>Power</b> [kW]	2.1	3.3	5.0	8.3	11.7	16.7	21.7	30.9	43.3	61.7
<b>Voltage</b> [Vac/phase]	230/1	230/1 400/3	230/1 400/3	230/1 400/3	400/3	400/3	400/3	400/3	400/3	400/3
<b>Cylinder Qty &amp; size</b>	1x small				1x medium		1x medium		2x mediums	

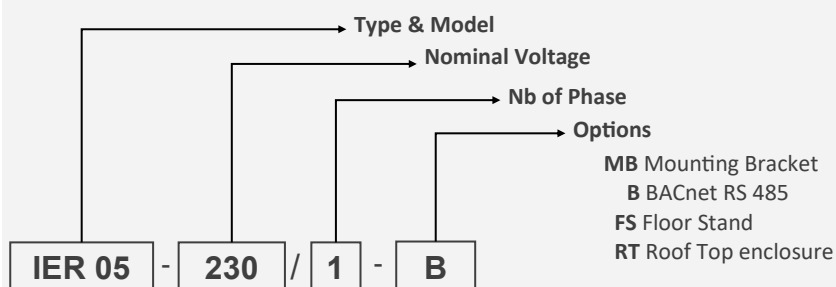
Supplied with water supply braided hose and drain connection sleeve DN32.

## TECHNICAL DRAWINGS



Model	IER02	IER04	IER05	IER09	IER12	IER17	IER22	IER31	IER44	IER62
<b>Dimensions</b> [mm]										
W	510				585				1067	
H	585				686				686	
D	330				17 [432]				432	
<b>Steam outlet</b> [mm]										
Qty	1x				1x		1x	2x	2x	
Ø	DN40				DN40		DN65	DN50	DN65	
<b>Weight</b> [kg]										
Net	21				31				62	
Oper	34				54				107	

## NOMENCLATURE



## LIST OF OPTIONS

- Wall mounting bracket
- Floor stand
- Roof top weather proof enclosure (IP65)
- BACnet RS485 connection



## STEAM EXCHANGE HUMIDIFIER [PRESSURIZED STEAM]



**ISE** steam exchange humidifier by **steamOvap®** is using energy from a pressurized steam or high temperature hot water boiler to produce pure and sterile steam that is easy to distribute in air handling unit or ventilation duct.

**ISE** humidifier can be supplied with tap or treated water such as softened or reverse osmosis water. When tap water is used, the scale will come off the heat exchanger by the natural contraction and expansion of the tube. Scale pieces then accumulate at the bottom of the cylinder without the risk of clogging the drain outlet.

Unique and patent pending design of the **ISE** is making it the most efficient, and smallest footprint of the industry, and is it the only one truly easy to service as simple by one person with no need for tools and in few minutes.

- Produces pure & sterile steam
- Full and linear modulation from 1 to 100%
- Capacities from 1.8 to 272kg/h
- Constant and precise steam production +/-1%RH.
- Permanent stainless steel cylinder.
- Supplied with Modbus RTU (RS485)
- Suitable for tap or RO water without additional option.
- Optional BACnet MS-TP (RS485)
- Board computer and 7" touch screen .
- Smallest foot print of the industry
- Self clean vertical heat exchanger with coil shape (patent pending).
- Thermally insulated cylinder

### BEST CHOICE FOR ENGINEERS

- Very efficient and safe design, as condensate cannot flood heat exchanger.
- Thermally insulated cylinder.
- Easy and versatile integration to steam network; left or right hand side connexion and standard wall mount.
- Self cleaning vertical heat exchanger available in stainless steel or copper + Nickel plating.

### PREFERRED BY CONTRACTORS

#### Easiest to install

- Smallest & lightest steam exchange humidifier of the industry.

#### Easiest to set-up and start-up

- Unique 7in large touch screen.

#### Easiest to service

- Done in minutes with no tools & absolutely no spare parts required.

### INNOVATION

- EcoEnerSmart® patented function saving energy and water.
- Unique vertical heat exchanger—patent pending.
- Remote control with **steamOcloud** through Wifi or Ethernet connexion.
- Internal hydraulic circuit without check valve prone to block in open or closed position.

### DESIGN & PRODUCTION

Proudly designed and made in Canada by a dedicated team combining more than 35 years of experience in humidification.

### 3 YEAR WARRANTY

Industry longest!

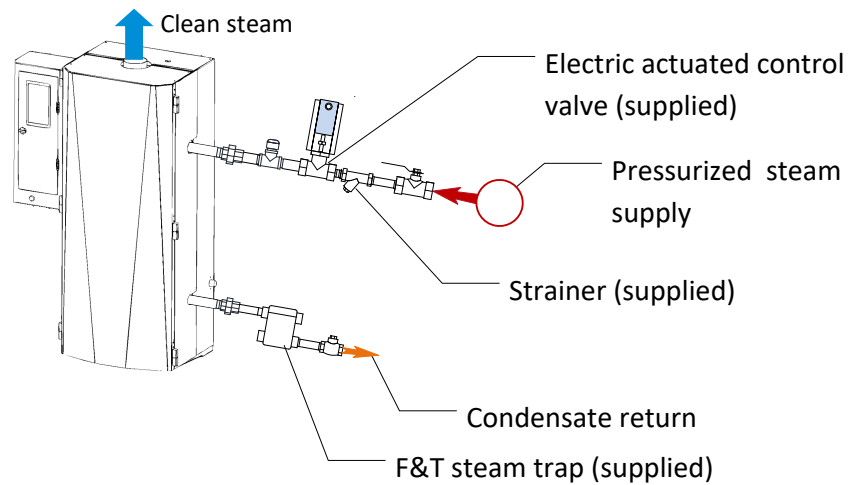
**Condition:** start-up report without non-conformance done by authorized steamOvap local representative.

# ISE [PRESSURIZED STEAM]

**ISE** for pressurized steam is supplied with electric control modulating actuated valve (24Vac, signal 0-10Vdc) with fail safe, strainer and F&T condensate trap. It is also including a wall mounting bracket, water supply braided hose and drain connection sleeve DN32. Supply voltage is 230Vac/1ph, 50/60Hz.

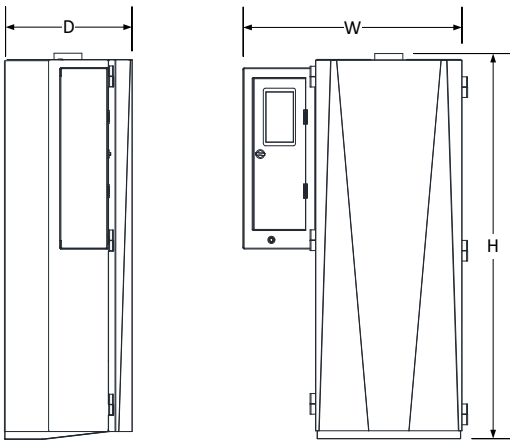
It has never been so easy and simple to install a steam exchange humidifier.

Thanks to its unique & patent pending vertical heat exchanger **ISE** is the only steam exchange humidifier on the market that can use city (tap) water with a clean steam cylinder that can be opened and cleaned in minutes without the need of tool.

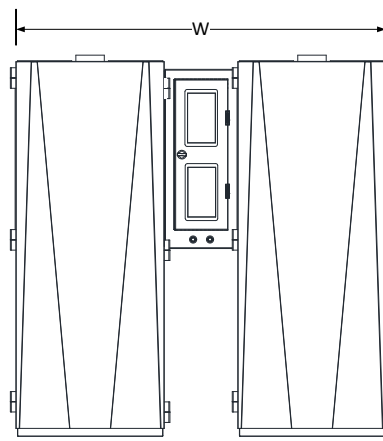


## TECHNICAL DATA [PRESSURIZED STEAM]

Model	ISE30	ISE70	ISE120	ISE170	ISE220	ISE300	ISE440	ISE600	
Capacity [kg/h] <i>stainless steel heat exchanger</i>	34kPa	1.8	4	7.2	10	13	18	22	36
	69Kpa	7	16	27	38	50	68	91	136
	103kPa	14	32	54.5	77	100	136	182	273
Cylinder Qty & Size	1x small		1x medium		1x large		2x larges		



ISE30 to 220



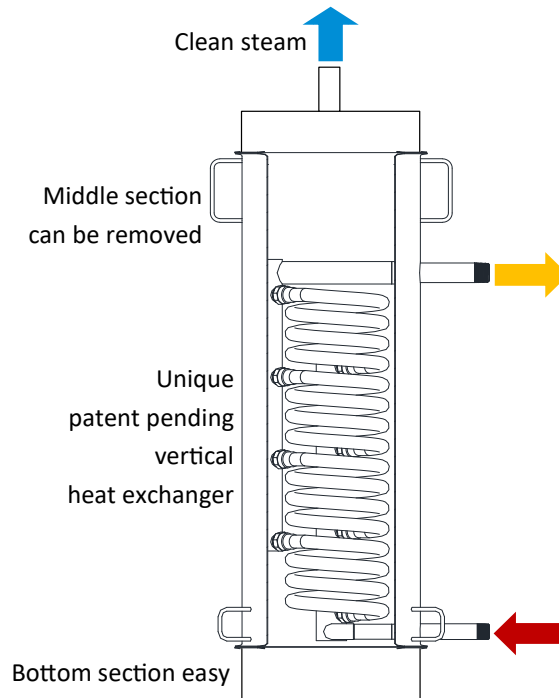
ISE300 to 600

	Model	ISE30	ISE70	ISE120	ISE170	ISE220	ISE300	ISE440	ISE600
Dimensions [mm]	W	508	711				1169	1619	
	H	813	1219				1219	1346	
	D	330	406				406	660	
	Qty	1x	1x	1x	1x	1x	2x	2x	2x
	Ø	DN40	DN50	DN80	DN80	DN90	DN80	DN90	DN100
Weight [kg]	Net	27	39				127		
	Oper	50	79				218		

## LIST OF OPTIONS

- Built-in or remote mounting Space blower (available on models ISE30 to 170)
- Floor mounting rack
- BACnet RS485
- Roof top enclosure

## STEAM EXCHANGE HUMIDIFIER [HIGH TEMPERATURE HOT WATER]



There are several advantages of hot water boiler systems, particularly HTHW boilers, compared to steam boilers. Some examples include low costs and higher efficiency, which can be a huge benefit to your operation.

- Produces pure & sterile steam
- Full and linear modulation from 1 to 100%
- Capacities from 2 to 130 kg/h
- Constant and precise steam production +/-1%RH.
- Permanent stainless steel cylinder.
- Supplied with Modbus RTU (RS485)
- Suitable for tap or RO water without additional option.
- Optional BACnet MS-TP (RS485)
- Board computer and 7" touch screen .
- Smallest foot print of the industry
- Self clean vertical heat exchanger with coil shape (patent pending).
- Thermally insulated cylinder
- Lower Initial Equipment Costs.  
An HTHW boiler typically comes with fewer boiler room components.
- Lower Operating Costs  
HTHW boiler eliminate some of the expenses that steam boilers generate. For example, HTHW eliminates typical losses associated with steam boilers such as steam traps, steam leaks, vents, blowdowns, etc and is less affected by transmission losses as a result of temperature and pressure drops.
- Higher System Efficiency  
High load spikes are often absorbed by the large heat storage capacity of a HTHW system. As a result, the burner is operated more evenly and efficiently. Overall, the system is able to accommodate small load swings without increasing the burner firing rate which lowers the total energy consumption of the system.
- Elevation Changes Don't Affect System  
Elevation is a common design consideration for steam systems. However, HTHW boilers use circulation pumps, which overcome total system losses,

**ISE** steam exchange humidifier by **steamOvap®** is using energy from a high temperature hot water boiler to produce pure and sterile steam that is easy to distribute in air handling unit or ventilation duct.

**ISE** humidifier is designed with latest technology for control and energy conservation, it is safe to operate with all components enclosed in a cabinet. Its unique vertical cylinder made of three sections is thermally insulated and allows for easy service in few minutes with no tool required.



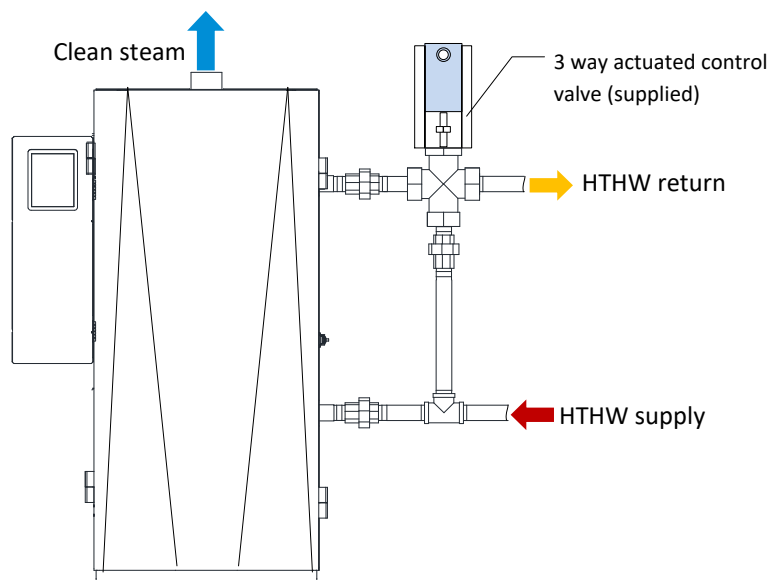
# ISE [HIGH TEMPERATURE HOT WATER]

**ISE** for high temperature hot water is supplied with a 3 way electric control modulating actuated valve (24Vac, signal 0-10Vdc) with fail safe, It is also including a wall mounting bracket, water supply braided hose and drain connection sleeve DN32.

Supply voltage is 230Vac/1ph, 50/60Hz.

It has never been so easy and simple to install a steam exchange humidifier.

Thanks to its unique & patent pending vertical heat exchanger **ISE** is the only HTHW humidifier on the market that can use city (tap) water with a clean steam cylinder that can be opened and cleaned in minutes without the need of tool.



## TECHNICAL DATA [HIGH TEMPERATURE HOT WATER]

Model		ISE30-HW			ISE70-HW			ISE120-HW			ISE220-HW		
HTHW Flow (l/min)		30	45	64	30	45	64	30	45	64	30	45	64
Clean steam Capacity [kg/h] / HTHW Temp.	115°C	2	4	8	10	15	20	12	20	35	25	40	55
	125°C	13	20	25	25	30	40	28	47	55	53	68	90
	135°C	20	26	31	35	40	50	45	60	75	70	90	110
	145°C	27	30	35	40	50	60	62	78	100	89	112	130
Pressure drop (kPa)		10	15	20	20	25	30	30	45	60	30	50	70
ΔT across heat exchanger [°C]	115°C	5			5			5			5		
	125°C	8			8			8			8		
	135°C	10			10			10			10		
	145°C	15			15			15			15		
Steam outlet Qty & ø [mm]		1x DN50			1x DN50			1x DN80			1x DN100		
HTHW inlet Qty & ø [in]		1x 3/4BSP			1x 3/4BSP			1x 3/4BSP			1x 3/4BSP		
HTHW outlet Qty & ø [in]		1x 3/4BSP			1x 3/4BSP			1x 3/4BSP			1x 3/4BSP		
Cylinder Qty & Size		1x small			1x medium			1x large			1x large		

Heat exchanger is made of spiral coil copper (EN1057) with Nickel-plating protection

HTHW maximum pressure : 400kPa

HTHW inlet & outlet with flange in option.

Refer to page 13 for dimensions & weights.

# STEAM DISTRIBUTION

Steam humidification is the easiest humidification method to deal with: steam is sterile so there are no hygiene concern to deal with, also there is not much risk water carry over in the duct.

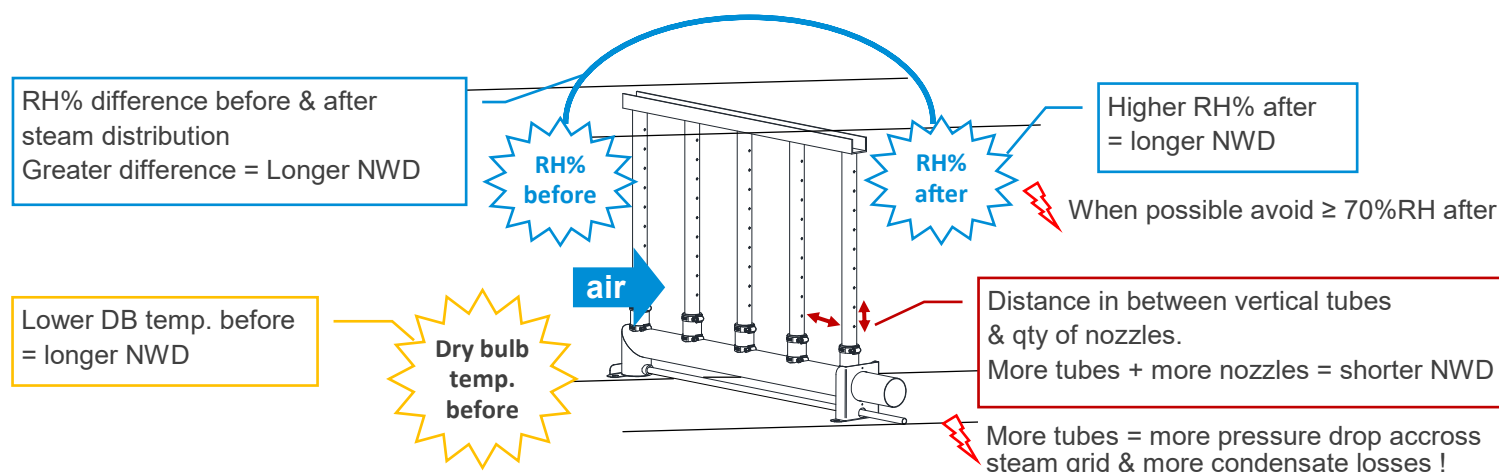
Still some basic considerations must be considered to ensure that your humidification system will be safe and efficient: **more is not better** with steam humidification: Oversizing your system will not only cause energy losses but can also lead to improper operation, early failure and in few cases condensate in the supply duct.

**steamOvap®** can produce all of the possible steam distribution configurations. Our team will never try to sell you a fancy overpriced system when your application and system does not require it. The below selection guide is made to help you choose the appropriate steam distribution for your project.

## SELECTION GUIDE

Once the humidification load (steam capacity under the worst conditions) is defined, selecting steam distribution in duct can be challenging. Its location in the HVAC system and the next direct obstacle or duct transition will dictate the required **non-wetting distance (NWD)**. Shorter the NWD is, more expensive and more condensate losses will result for the life of the humidifier. Whenever possible a longer NWD will save investment and operation costs for the building owner and possible troubles related to condensate handling for the engineer and installer.

The below graph is representing the main parameters having direct effect on the non-wetting distance (NWD). As designer you can try to avoid very large increase of RH% or very low dry bulb temperature. As manufacturer we will adjust the quantity of vertical tubes and quantity of steam nozzles to meet with your required NWD.

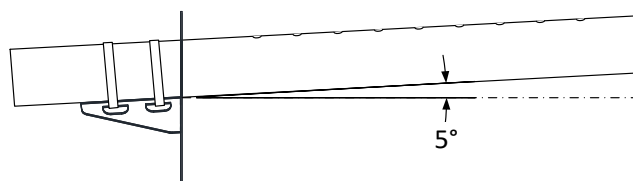


## DECISION TREE

Method	In duct		In space
Type	Single ramp		Distribution grid
Model	<b>SRS</b> single ramp with slope	<b>SRC</b> Single ramp with condensate return	<b>SO steamOsorb</b> SOS: standard (stainless steel)
Diameter [mm]	[DN40, 50 or 65]	1-1/2, 2 or 2-1/2 [DN40, 50 or 65]	Header SO-H    Vertical ramp SO-R DN50 to 200    DN40 or 50
Capacity [kg/h]	2 to 30	2 to 38	2 to 1500
Distance between ramps [mm]	As per duct height & qty, min. 76	As per duct height & qty, min. 76	As per duct width and required NWD, minimum 76
Options	2 rows of nozzles (option X) Thermal insulation (option E)		Thermal insulation (option E) Frame with flanges (option FF) Frame for Insertion (option FI)

# SINGLE RAMPS

## SRS - STEAM RAMP



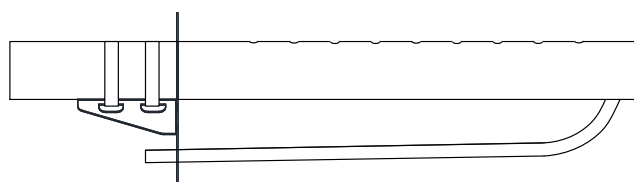
**SRS** - Steam ramp without dedicated condensate return

Condensate is returned in same steam pipe, with the 5° slope.

Simpler to install, but not recommended when large quantity of condensate is produced, in case of long steam line run or large duct with low air temperature.

**SRS** is available for any configuration: horizontal or vertical flow (suffix V), rectangular or round duct (suffix R).

## SRC - STEAM RAMP



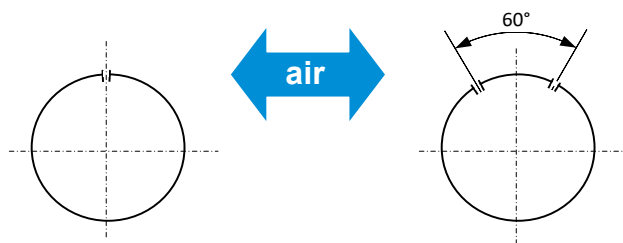
**SRC** - Steam ramp with dedicated condensate return

Condensate is returned in a dedicated pipe. This allow to carry more steam in steam line.

This design avoids any possible trouble due to condensate flowing against the steam flow inside steam line. A condensate line must be installed and connected to drain or returned to humidifier.

**SRC** model is available for any configuration: horizontal or vertical flow (suffix V), rectangular or round duct (suffix R).

## OPTION X



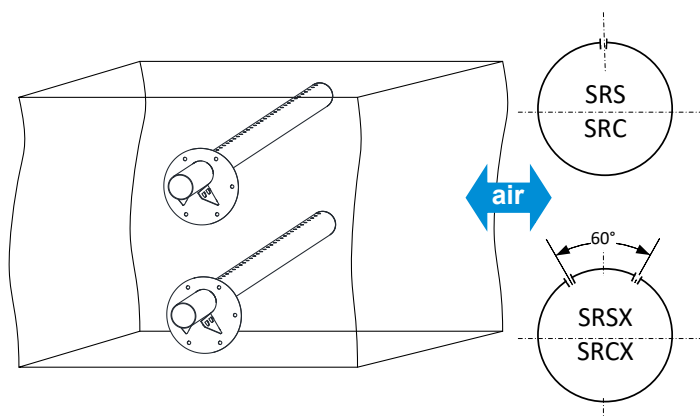
**SRSX or SRCX** - single steam ramps with 2 rows of nozzles

This option allows for more steam capacity for the steam ramps.

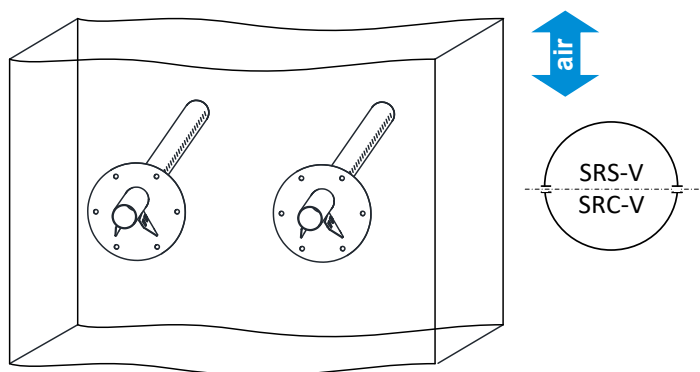
It reduces the required quantity of steam ramps when one ramps not enough to distribute the steam capacity.

Reduction of non wetting distance (NWD) is not significant compared to single row of nozzle ramps.

## HORIZONTAL DUCT



## VERTICAL DUCT



# STEAMOSORB MULTI-RAMPS

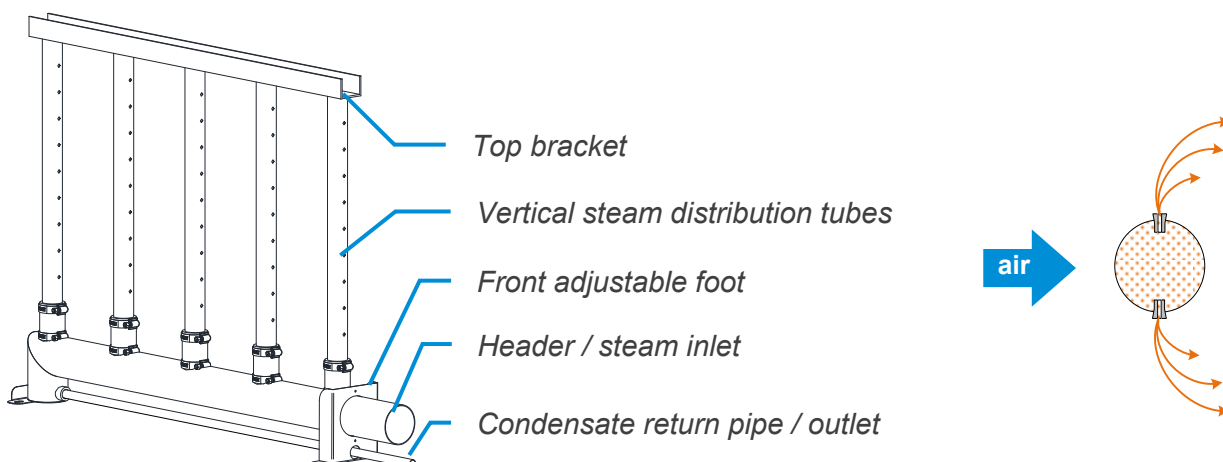
## SOS - STANDARD STEAMOSORB



- Integral stainless steel construction.
- Made to measure to fit duct or AHU dimensions.
- Fits horizontal or vertical flow duct.
- Achieve very short non-wetting distance.
- 3 year warranty.

Model **steamOsorb** is made of vertical tubes equipped with steam distribution nozzles. These nozzles are positioned perpendicular to the air flow; the tubes are connected to the header which is provided with a condensate return pipe and two feet. A top mounting bracket completes the assembly to maintain the vertical tubes and allow for easy installation of the **SO** in the ventilation duct or AHU.

Each **SO steamOsorb** is designed and adapted to fit inside ventilation duct and to meet the calculated non-wetting distance; header diameter will depend on maximum steam capacity; quantity of vertical tubes and quantity of nozzles will depend on steam capacity and non-wetting distance.

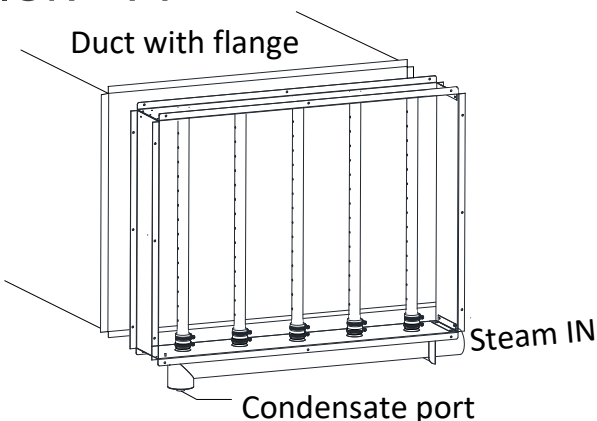


Standard mounting is by seating the **SO steamOsorb** inside the duct. The front and back foot bracket are attached duct bottom plate and top bracket is attached to the top plate of the duct,

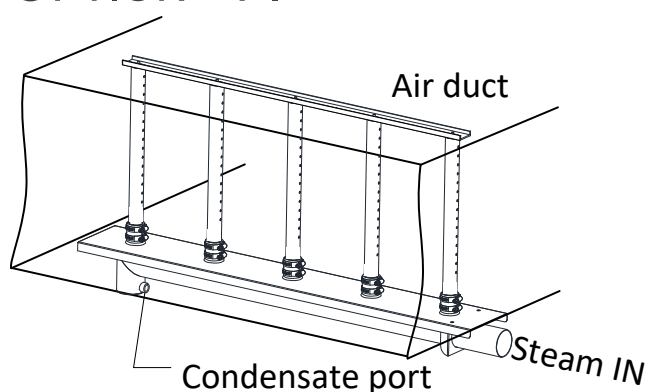
In some cases, for large steam capacity into small duct and/or very short non-wetting distance requirements, mounting **options -FF** (Frame with flanges) or **-FI** (Frame for insertion) will allow to place the steam header outside the duct.

Frame for **-FF** & **-FI** are made of stainless steel and are adapted to the exact size of your duct.

### OPTION - FF



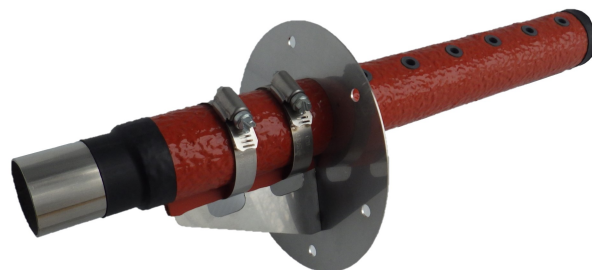
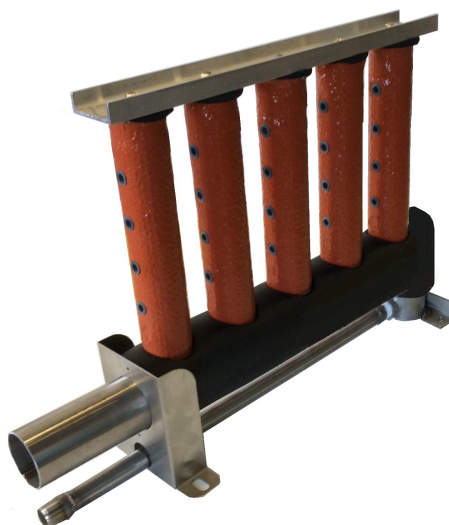
### OPTION - FI





# HIGH EFFICIENCY STEAM DISTRIBUTION

## OPTION E



**High Efficiency** steam ramps with thermal insulation - **option E** - is available on any steam ramp model, single ramp, model **SRS**, or **SRC**, or steamOsorb multi-ramps, model **SO**.

This solution combines two very efficient and robust insulation materials in hollow sleeve with no longitudinal joint. It is covering all parts in contact with cold air. This thin thermal insulation is allowing to significantly increase efficiency by reducing condensate loss and air heat gain. It is a proven and affordable design.

Insulation material is rated for direct contact with flame and a 260°C continuous operation, UL rated, certified to ASTM E84 and bearing more safety certifications than any other, such as DNV-GL (ISO15540 & ISO15541), EN373, EN388, and more.

- Dramatically reduces condensate losses in steam ramp. Up to 80% increased efficiency.
- Allow very short absorption distance of steam .
- Excellent thermal resistance Calculated R value = 0.33
- Thin insulation 3.6mm.
- Available for atmospheric steam or live steam and for single or multi ramps.
- Higher steam capacity per ramp.
- Rated for 260°C continuous operation.
- Minimal pressure drop, no obstruction in duct.
- Resistant to molten metal, flames, abrasion, corrosive atmosphere, moisture, chemicals and more.
- Certified to ASTM E84 (equivalent to UL723). DNV-GL (ISO15540 & ISO6530 EN373, EN388, EN-ISO6940, EN-ISO6530 DIN45545, DIN54837/5510-2, DIN5659-2/5510-2
- Drip free nozzles made of polymer.
- No risk of damage during installation or during the life of the humidifier.
- 3 year warranty.

### SAVE ENERGY - SAVE MONEY

- Reduce wasted energy from steam condensation up to 80%  
= less energy required for same designed steam capacity  
= saving money for operation.
- More capacity allowed for steam ramp  
= shorter and/or fewer steam ramps for same steam capacity  
= saving money for acquisition.
- Reduced heat gain of air upon free cooling season  
= reduced amount of cold outdoor dry air  
= reduced required humidification load  
= saving money for operation.

### ROBUST DESIGN - NO THERMAL BRIDGE

**steamOvap®** high efficiency thermal insulation is made of two components:

- Fiberglass braided hollow sleeve offering optimal thermal resistance with steam ramp.
- Iron oxide red silicone rubber outer shell with exceptional chemical, abrasion, UV and moisture resistance, ensuring robust and risk free damage during onsite installation.

Unless all of the other solutions offered today to the HVAC industry , **steamOvap®** high efficiency thermal insulation is a round sleeve which do not have longitudinal joint causing thermal bridge and premature degradation.

# STEAM DISTRIBUTION

## SB - SPACE BLOWER



- Thermally insulated steam diffuser made of stainless steel - unique to the industry.
- Adjustable air flow deflector.
- Built-in or remote mounting from IER or ISE humidifiers.
- Washable inlet air filter.
- 3 year warranty.

**SB** - Space blower allows for direct in-space steam distribution when no ventilation duct is present or for humidification at a very specific location.

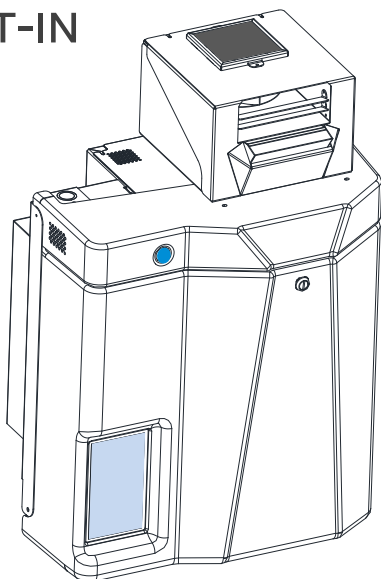
Space blower can be factory installed built-in on the **IER** or **ISE** humidifier or on-site installed remotely from the humidifier.

**SB** is robust and unique to the industry as the stainless steel steam distributor is thermally insulated in order to reduce condensate loss and optimize steam output. It also reduces temperature of all the internal components during operation increasing the life expectancy of the electrical motor fan.

## TECHNICAL DATA

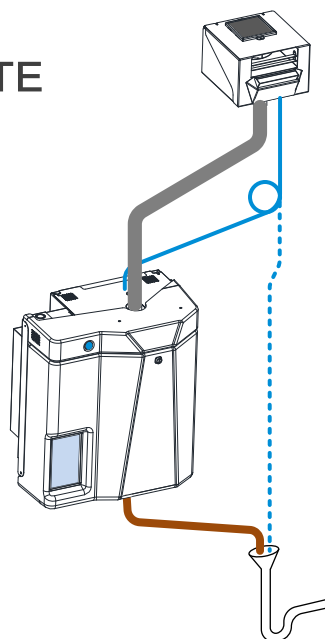
Model	SBS	SBM	SBL
Steam inlet Diam. [mm]	DN40	DN50	DN65
Max capacity [kg/h]	12	29	44
Dimensions WxHxD [cm]	23x18x23	29x23x30	29x23x30

### BUILT-IN



Power supply from humidifier **IER** or **ISE**

### REMOTE



Supplied with 230Vac/1ph power cord and outlet adapted to country's standard receptacle

# ENGINEERED SOLUTIONS

## STAND ALONE HUMIDIFIER WITH RO FILTRATION



This solution is ideal for Marijuana growing rooms or application where the need for humidification is temporary.

It is including on a floor stand easy to move:

- **IER** electric steam humidifier
- Built-in **SB** space blower
- **WRO** water filtration with storage tank.
- **RHS** humidity sensor

With this integrated solution installation of the humidifier has never been so simple: connect water supply to RO filter, drain connection and electrical connection with a single point of connexion.

In some marijuana growing facility where the plants are not moved from one room to the others depending on the stage of growth have to plan for very different air conditions to adapt to the development of their plants.

They need to add-on humidity in the air at the early stage of the growing. Then when the plants are mature enough there is no more need for humidifying but rather to de-humify the air. Our stand alone unit can then be moved away to another room.

## RT - WEATHER PROOF ENCLOSURE



**RT** weather proof enclosure for **IER** or **ISE** humidifier has been designed to be very robust and versatile. It is including the following features:

- **IP65** ingress protection rating (equivalent to NEMA type 4).
- Made of stainless steel - there is no risk of rust or ageing over time. Stainless steel is also reflecting the sun radiation in hot climate region.
- Designed for installation on a **roof curb** or a **stand** or **wall** mounting without any additional option or special order or change on site.
- Connections for steam outlet, water supply and drain can be in the back or side of the enclosure.
- Thermally insulated, **heated** and **ventilated** enclosure to protect for extreme outside conditions.
- All access for regular service from the **removable front door**.
- 7in touch screen control panel built-in on the side or remote (typically inside the building).
- Proven design with many seasons of operation under Middle-east sun and severe Canadian winters.

Contact us if you have a specific application or a problem related to humidity level to maintain.

[info@steamovap.com](mailto:info@steamovap.com)

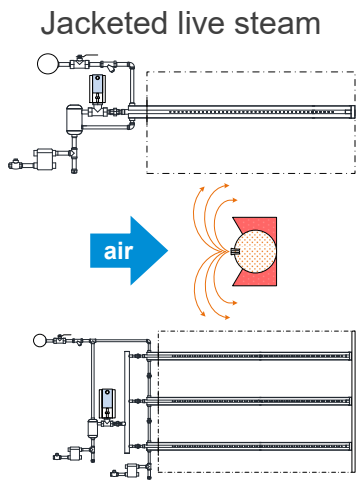
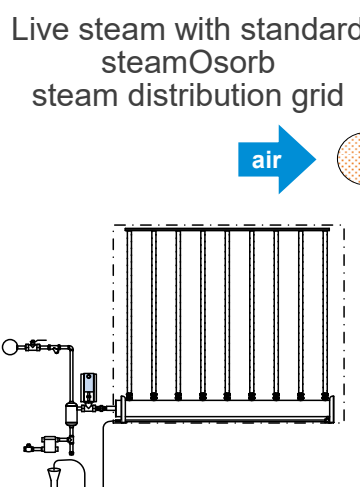
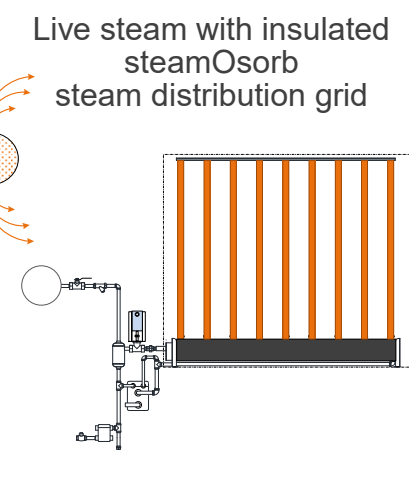
# LIVE STEAM HUMIDIFICATION

Live steam humidification is a very efficient and cost effective way for air humidification when pressurized steam is available on site. Some precautions and good design practices must be considered:

1. Pressurized steam supply must be free from harmful chemical; please refer to FDA - Code of Federal Regulations Title 21, Sec. 173.310 Boiler water additives or EC 1935 / 2004 (materials in contact with food), regarding the type and amount of additives that may be safely used in the preparation of steam for human consumption.
2. Pressurized steam should be conditioned before to be injected into the air stream. The use of a strainer and a steam separator as well as a properly sized steam valve ensure smooth and safe operation.
3. It is a good design practice to limit steam pressure in a range of 34 to 103kPa. Below 34kPa pressurized steam efficiency is limited, increasing the size of the component and cost. Above 103kPa there is a risk of cavitation in the control valve and there will be a need for high pressure components or addition of pressure reducing valve.

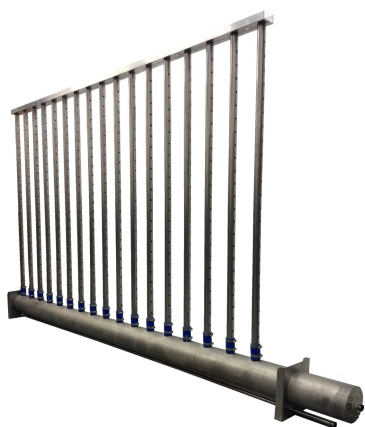
The selection guide below will help you select among our different **ILS** models and options.

## SELECTION GUIDE

		ILS-P	ILS-SO	ILS-SE
Model		<p>Jacketed live steam</p> 	<p>Live steam with standard steamOsorb steam distribution grid</p> 	<p>Live steam with insulated steamOsorb steam distribution grid</p> 
Heat Gain		Large heat gain in the air stream Best use when humidification is required only in winter	Some heat gain in the air stream Best use when humidification is required only in winter	Very limited heat gain in the stream All year long humidification, i.e. also when cooling is ON.
Condensate Handling	Amount	Large amount of condensate Pressurized condensate returned to boiler	Good amount of condensate	Very few condensate
	Option	n/a	Atmospheric condensate to drain Optional pressure motive pump (model <b>PMP</b> ) can pressurize atmospheric condensate and lift it back to the boiler	
Capacity	Range	2 to 1,500kg/h or more	2 to 1,500kg/h or more	
	Limit	Single ramp best adapted for small capacity	Not adapted for small capacity	
Non-wetting distance (NWD)		Very short	Steam distribution grid is fully adaptable to NWD requirements	
Duct Options	Dim.	Small to large duct dimensions	Best adapted for medium to large duct dimensions	
		n/a	Options <b>-FF</b> & <b>-FI</b> with header below and outside the duct for large steam capacity with shorter NWD	
Initial cost		Moderate initial cost	Lowest initial cost	Highest initial cost
Other options		Integral stainless steel construction for pure steam (boiler supplied with DI water). Steam control valve with stainless steel trim and seal or PTFE seal material are available.		

# ILS

## LIVE STEAM HUMIDIFIER



**ILS** humidifier by **steamOvap®** uses steam from a central steam boiler as a source of humidity for air duct or air handling unit.

The **ILS** includes all the components required for the treatment and conditioning of low pressure steam.

Its integral stainless steel construction of grade 304 and its robust design makes the **ILS** the humidifier by excellence in its category.

When low pressure clean steam is available on site it is the most economical and effective way to provide humidification meeting any capacity requirement.

### GENERAL BENEFITS

- Capacities from 2 to 1500kg/h.
- Cost effective humidification for medium to large load.
- Designed to use steam from boiler operating with DI, RO or tap water.
- Drip free steam guaranteed, and very short non wetting distance
- Supplied with strainer, separator, fully modulating electric actuated valve with fail safe and Float & thermostatic steam trap.
- Optional thermo-contact for F&T steam trap

### 3 YEAR WARRANTY

Industry longest!

**Condition:** start-up report without non-conformance done by authorized steamOvap local representative.

### ILS HUMIDIFIER OVERVIEW

**steamOvap®** is offering a full and complete range of Live steam humidifier solutions:

**ILS-P** is our pre-heated jacket model. Where steam is circulating into the jacketed tube before to pass through the steam separator and being distributed into AHU or the air duct. **ILS-P** is declined in 3 types:

- **Single ramp**
- **Mini rack** (factory assembled)
- **Horizontal Multi-ramp** (on-site assembly)

**ILS-SO** is our **steamOsorb** vertical multi-ramp model.

**ILS-SE** is the high efficiency **steamOsorb** vertical multi-ramp model.

With any of the **ILS** model you are sure to get a superior and robust solution that will be easy to select, install and operate for many years to come.

### STEAM COMPONENTS SUPPLIED

- Bronze body control valve with brass or S/S trim or optional full S/S construction
- Electric (24Vac) fully modulating (2-10 or 0-10Vdc) actuator with fail safe
- S/S steam separator
- Cast iron body with S/S strainer
- Cast iron body with S/S trim Float & Thermostatic steam trap , H type
- Steam jacketed steam ramp made of stainless steel

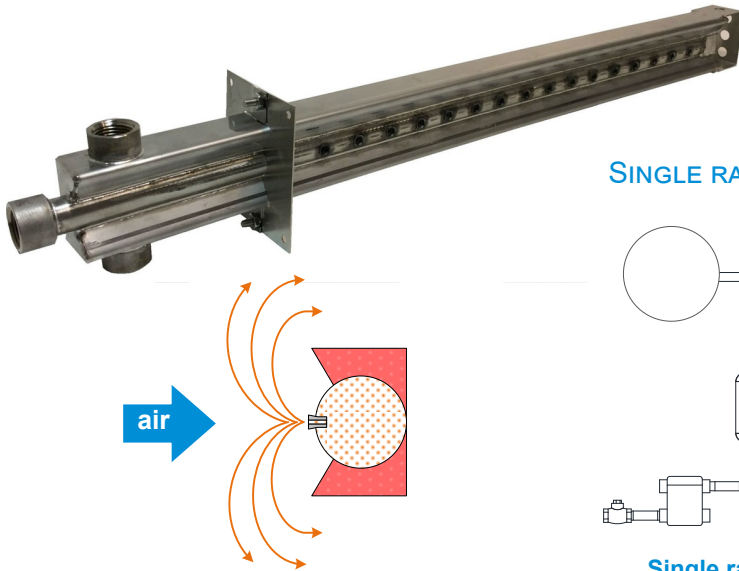
## LIST OF OPTIONS

- S/S body control valve, S/S body strainer.
- Thermo contact for F&T steam trap
- Manual or actuated shut-off valve for steam supply .
- BACnet remote communication



# ILS-P

## LIVE STEAM HUMIDIFIER (JACKETED)



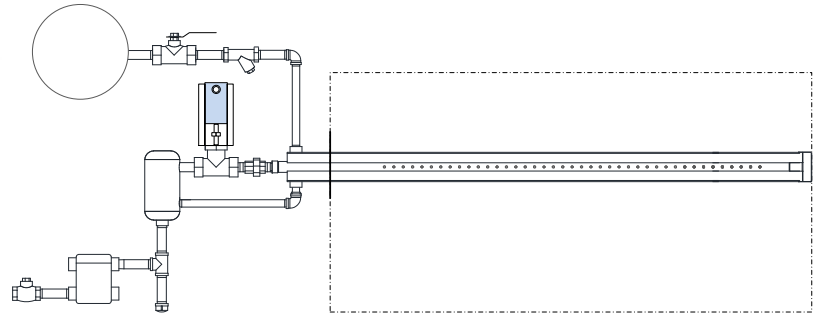
**ILS-P** humidifier by **steamOvap®** is using steam ramp with a pre-heated jacket. Steam is circulating into the jacketed tube before to pass through the steam separator and being distributed into AHU or the air duct.

The **ILS-P** includes the following components: strainer, separator, actuated control valve, steam ramps with pre-heated jacket and F & T condensate trap.

This old technology is still the best suited solution when clean steam from central boiler is available on site and humidification requirement correspond to the heating season, as the huge heat gain from the steam jacket will contribute to air heating. Steam injection against the air flow is ensuring a very short non wetting distance.

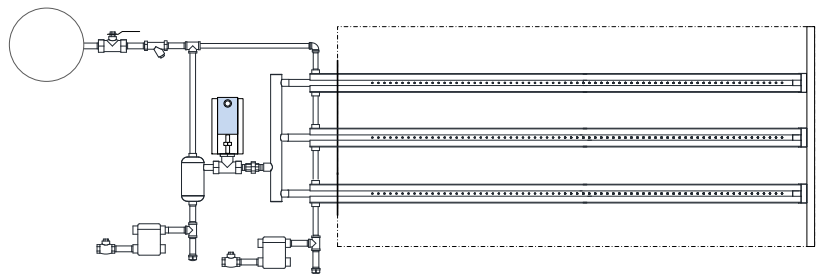
- Capacities from 2 to 1500kg/h.
- Very cost effective humidification for medium to large load.
- Designed to use steam from boiler operating with DI, RO or tap water.
- Drip free steam guaranteed, and very short non wetting distance
- All configurations are available: Single or Mini kit and horizontal Multi-ramp.
- Supplied with fully modulating electric actuated valve (24vac, signal 0-10 or 2-10Vdc)
- Optional thermo-contact for F&T steam trap

### SINGLE RAMP



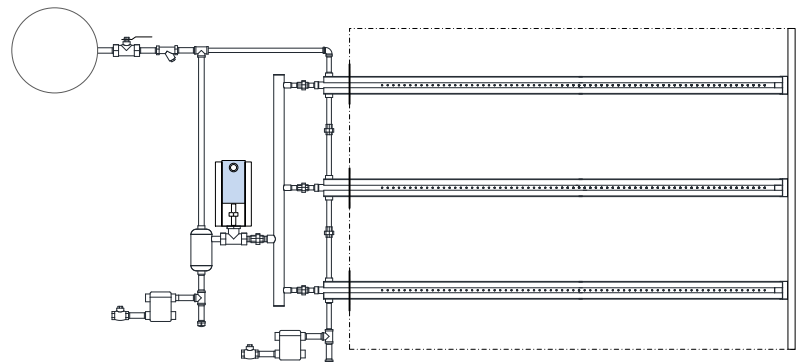
**Single ramp** type provides lowest initial investment cost for steam humidification.

### MINI-KIT



**Mini kit** (factory assembled) provides a compact design. Capacity from 2 to 38kg/h.

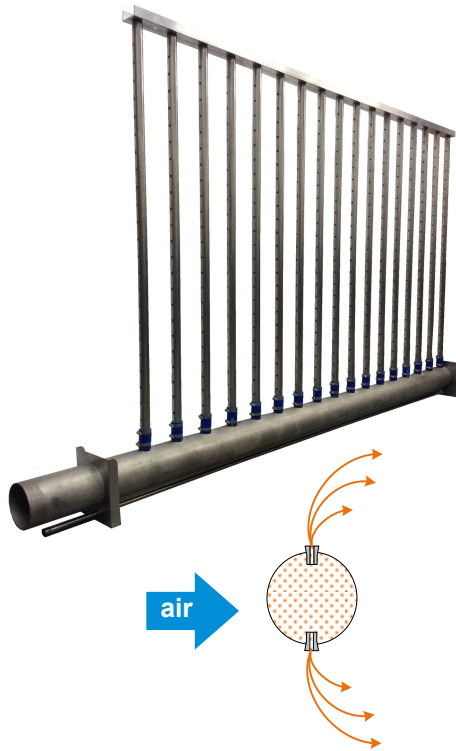
### MULTI-RAMPS (HORIZONTAL)



**Horizontal multi-ramp** (on-site assembly) is the best option for large AHU. Capacity from 2 to 1500kg/h.

# ILS-SO

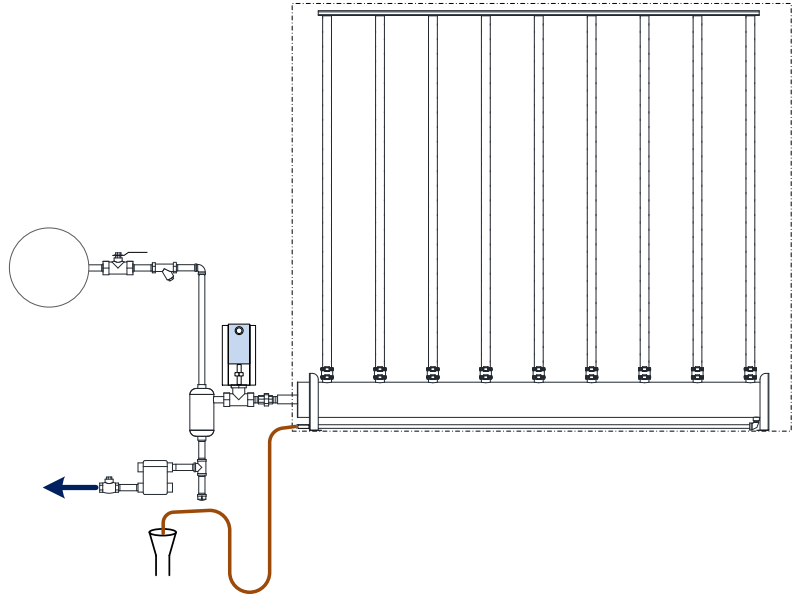
## LIVE STEAM HUMIDIFIER (STEAMOSORB)



ILS-SO humidifier by **steamOvap®** is using vertical steam ramp. Any condensate forming in the steam ramp will fall and collect into the large horizontal header, before to be directed to the drain or re-pressurized with pressure motive pump. Drip free steam distribution is ensured by the special design of the nozzles. It is a simple and very cost effective way to humidify when pressurized clean steam is available on site and humidification requirement correspond to the heating season, as the huge heat gain from the steam ramps will contribute to air heating.

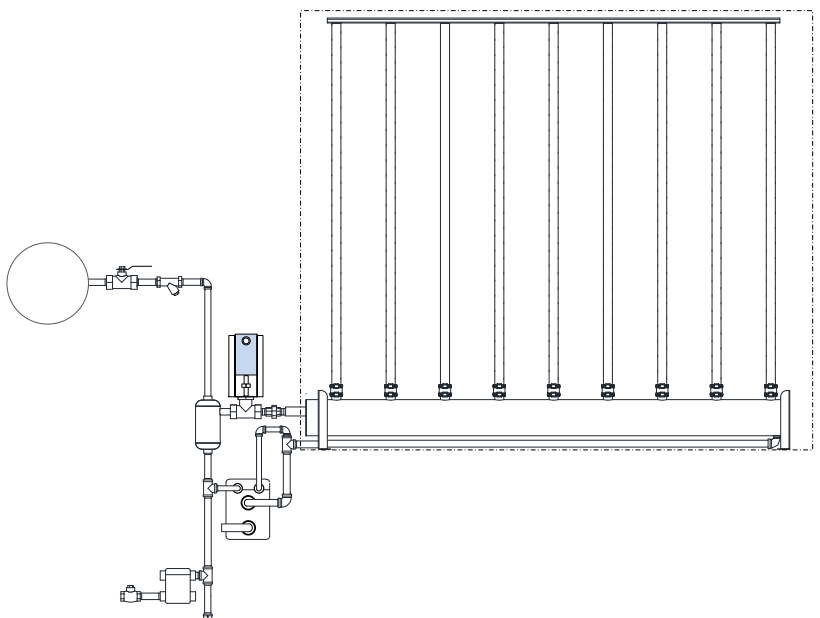
- Capacities from 2 to 1500kg/h.
- Very simple to install and cost effective humidification for small to large load. AHU manufactured preferred.
- Designed to use steam from boiler operating with DI, RO or tap water.
- Atmospheric or pressurized condensate return available
- Supplied with fully modulating electric actuated valve (24vac, signal 0-10 or 2-10Vdc)
- Optional thermo-contact for F&T steam trap

### VERTICAL MULTI-RAMP - ATMOSPHERIC CONDENSATE



Condensate is atmospheric and returned to main drain of the building.

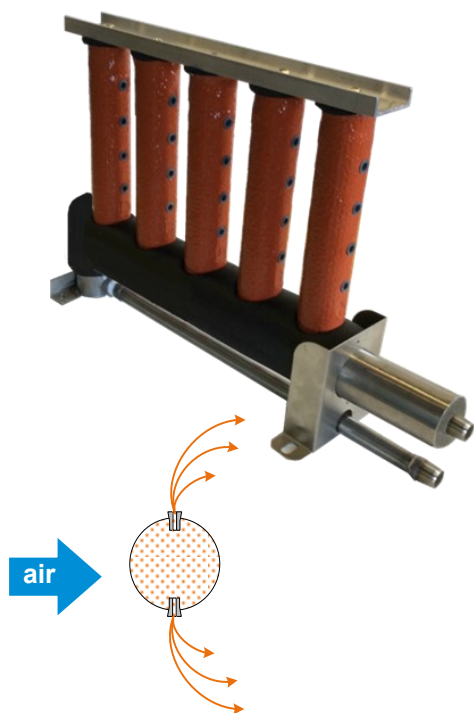
### VERTICAL MULTI-RAMP - PRESSURIZED CONDENSATE



Condensate collected in the header is re-pressurized with pressure motive pump and returned to the boiler. 0 waste to drain.

# ILS-SE

## LIVE STEAM HUMIDIFIER (HIGH EFFICIENCY STEAMOSORB)

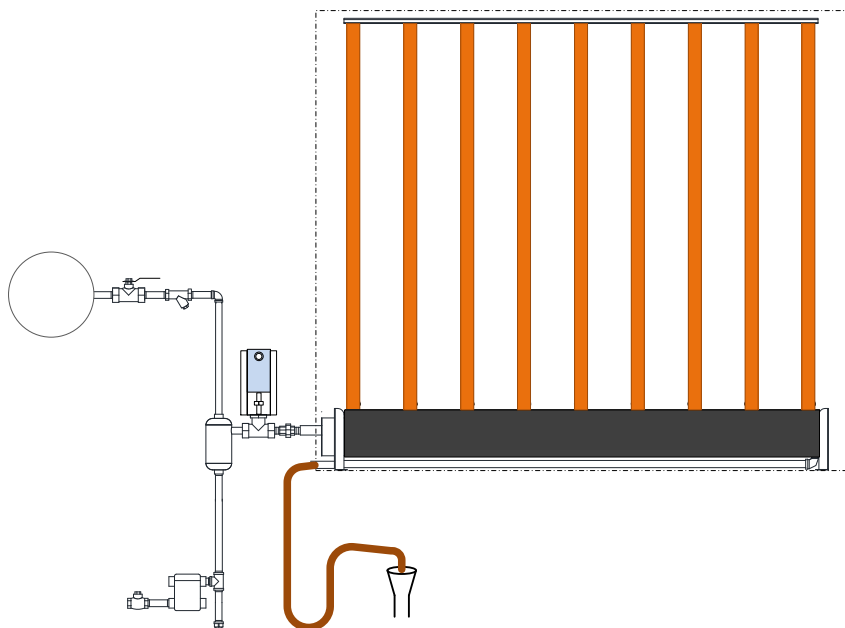


ILS-SE humidifier by **steamOvap®** is using thermally insulated vertical steam ramps. This model combines the proven and simple Live steam humidification with latest sustainable developments.

The very few condensate forming in the steam ramp will fall and collect into the large horizontal header, before to be directed to the drain or re-pressurized with pressure motive pump. Drip free steam distribution is ensured by the special design of the nozzles. Heat gain to air flow is minimal so it is a good humidification solution for year round humidification requirement.

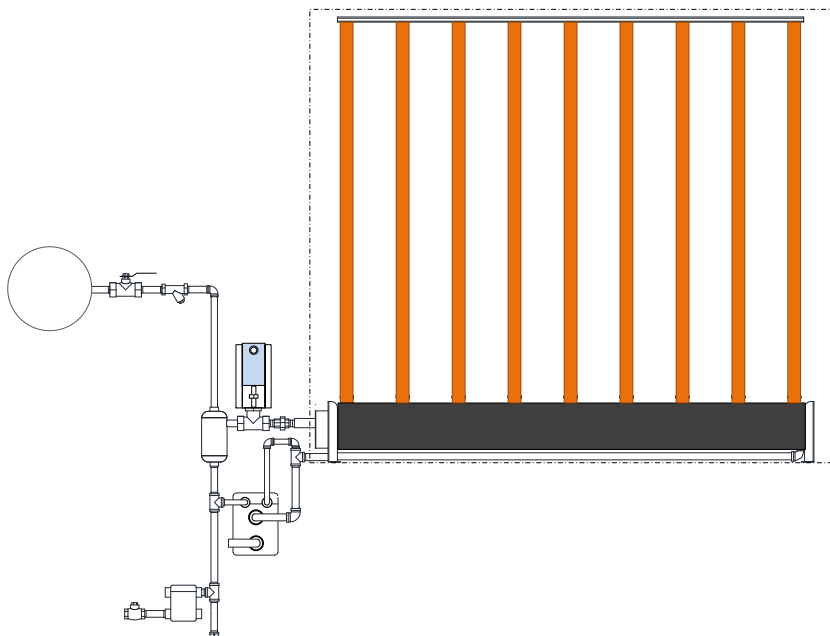
- Capacities from 2 to 1500kg/h.
- High efficiency with **robust** very thin thermal insulation covering **all** parts in contact with air.
- Rated for 260°C continuous operation
- Atmospheric or pressurized condensate return available
- Supplied with fully modulating electric actuated valve (24vac, signal 0-10 or 2-10Vdc)
- Optional thermo-contact for F&T steam trap
- Certified to ASTM E84 (equivalent to UL723).  
DNV-GL (ISO15540 & ISO6530  
EN373, EN388, EN-ISO6940, EN-ISO6530

### VERTICAL MULTI-RAMP - ATMOSPHERIC CONDENSATE



Condensate is atmospheric and returned to main drain of the building.

### VERTICAL MULTI-RAMP - PRESSURIZED CONDENSATE

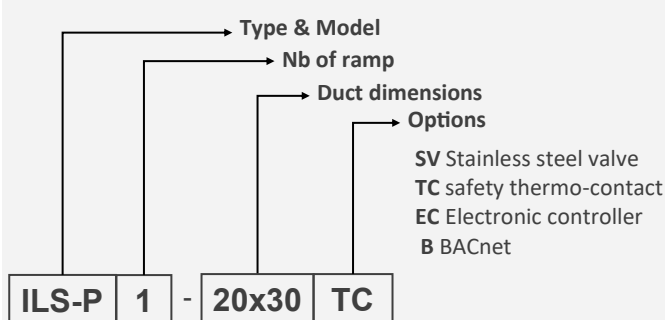


Condensate collected in the header is re-pressurized with pressure motive pump and returned to the boiler. 0 waste to drain.

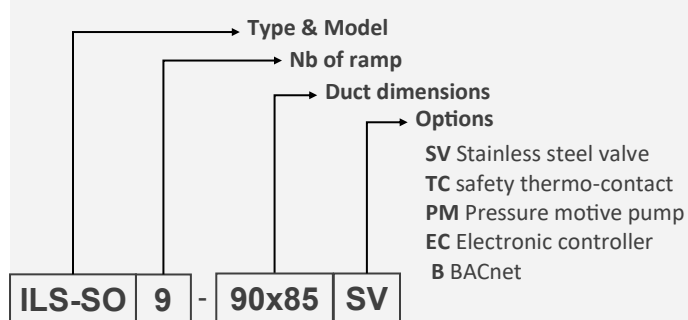
## TECHNICAL DATA

Model	ILS-P single ramp	ILS-P mini-kit	ILS-P multi-ramp	ILS-SO	ILS-SE
Capacity [kg/h]	2 to 68	2 to 38	2 to 1500	2 to 1500	2 to 1500
Steam pressure [kPa]	13 to 103	13 to 103	13 to 103	13 to 103	13 to 103
Distance between ramps [mm]	n/a	76	150	76	76
Actuated valve [voltage & signal]	0-10 24Vac or 2-10Vdc	0-10 24Vac or 2-10Vdc	0-10 24Vac or 2-10Vdc	0-10 24Vac or 2-10Vdc	0-10 24Vac or 2-10Vdc

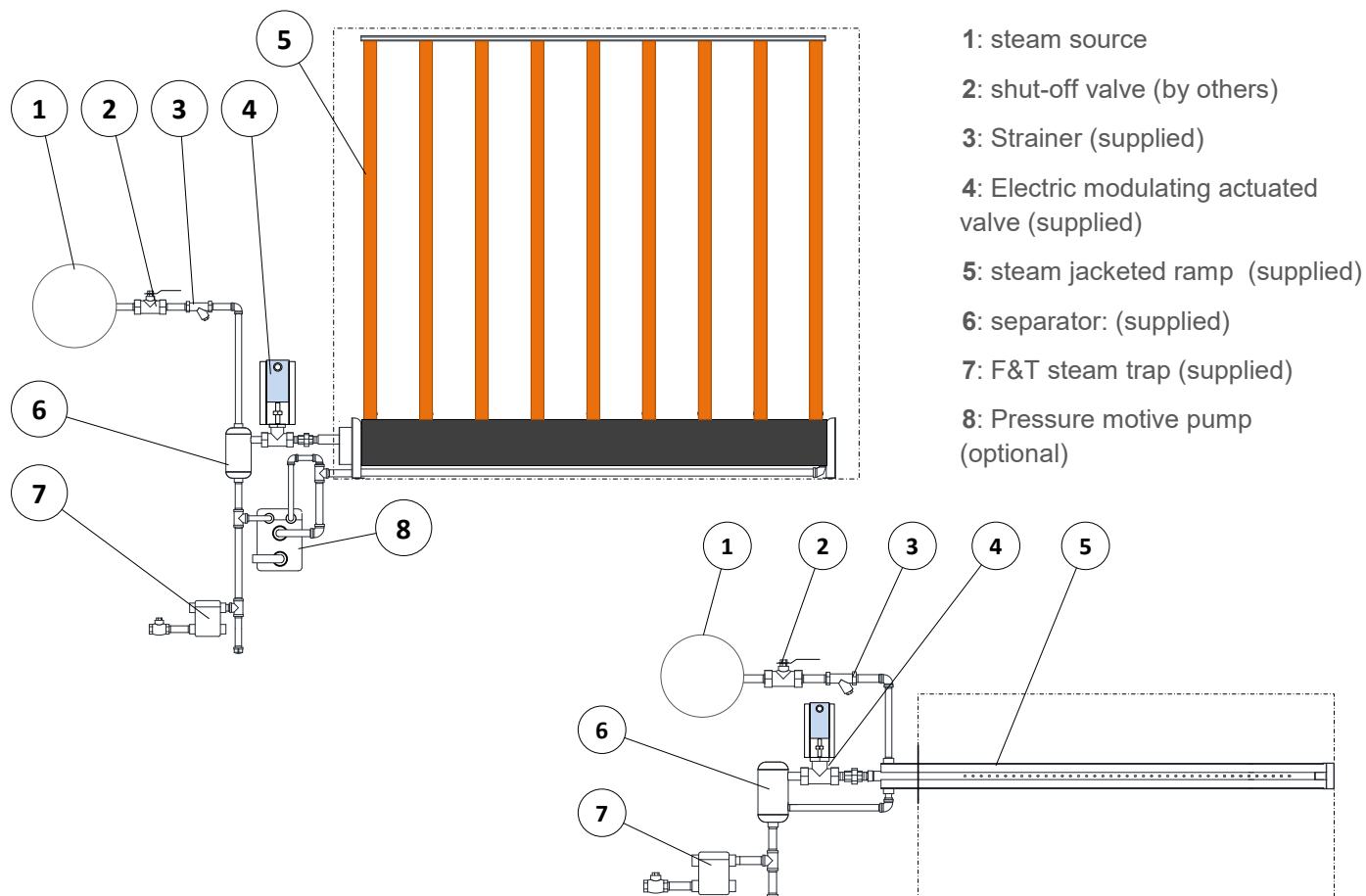
### NOMENCLATURE ILS-P



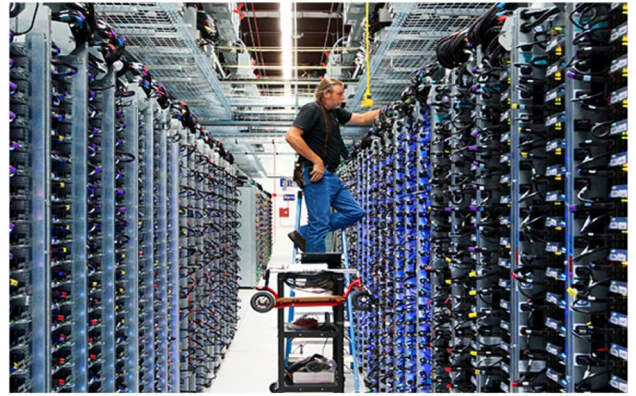
### NOMENCLATURE ILS-SO/SE



## CONFIGURATIONS & STEAM COMPONENTS









# ADIABATIC HUMIDIFIERS & AIR COOLERS

# AEM

## ABSORPTION HUMIDIFIER & AIR COOLER



**AEM** absorption humidifier and cooler using evaporative media is designed to be installed in Air Handling Unit (AHU) or ventilation duct. Water is circulated in the evaporative media, as hot air is passing through the wet media, water is evaporated by the latent energy of the air. As a result the air gets cooled off up to 21°F [12°C] and humidified at the same time.

**AEM** absorption humidifier by **steamOvap®** is redefining adiabatic humidification. It is intrinsically safe regarding the risk of bacteria growth (such as legionella), since it is not re-circulating any water, and at no time would cause stagnant water in internal circuit or surrounding. It is also the humidifier that consumes the least electricity in the industry with only 30W whatever its capacity.

**AEM** is 100% aerosol free and can operate with city drinking water or reverse osmosis water.

**AEM** absorption humidifier is ideal when warm and dry air is entering or returning HVAC system - i.e. in data center, when you can fully benefit from the adiabatic process cooling and humidifying the air at the same time.

- Up to 99% efficiency (at 1.0m/s)
- Intrinsically safe regarding the risk of bacteria growth.
- Very low energy consumption, & pressure drop (less than 50W & 100Pa) .
- Inorganic ceramic evaporative media material.
- Suitable for tap or RO water without additional option.
- Innovative pulse to demand control minimal water loss.
- GLASdek® evaporative media by Munters, Non combustible (ISO 1182), GREENGUARD Gold Certified by UL, & VDI 6022.
- Integral stainless steel construction.

### BEST IN-DUCT SOLUTION

- Why spraying in a duct?  
If it is resulting in the need for a droplet eliminator, long absorption distance, risk of water aerosol in the air and the need for pure water, all this at more cost !
- Unlike any other adiabatic humidifier on the market:
  - **AEM** is not recirculating water !  
So there is absolutely no stagnant water and no bacterial risk associated.
  - **AEM** does not need pure water to operate! It can operate with **tap water** with no dust or residue in the air.
  - **AEM** provides the lowest pressure drop of the industry, and does not require "wet" duct section !
  - **AEM** uses less than 50W of power to operate.

### INNOVATION

- Unique pulse to demand water flow, ensures:
  - No stagnant water.
  - No water loss.
  - Accurate & modulating control.
  - No unsafe live electrical submerged or closed to water.
- 7in touch screen user interface.

### DESIGN & PRODUCTION

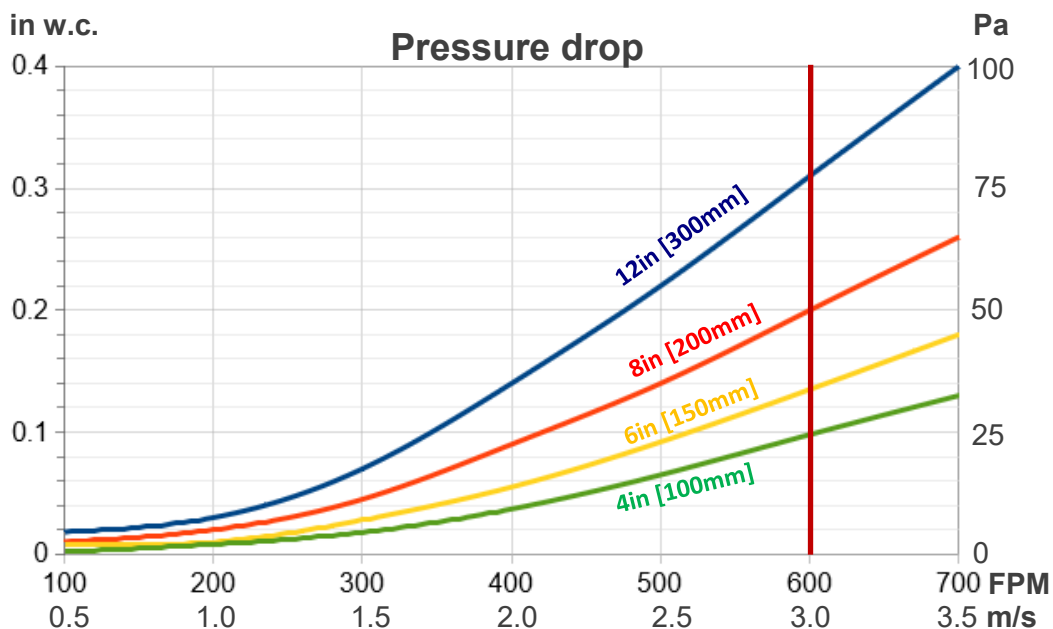
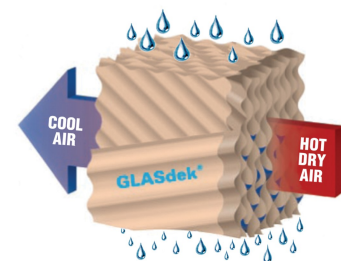
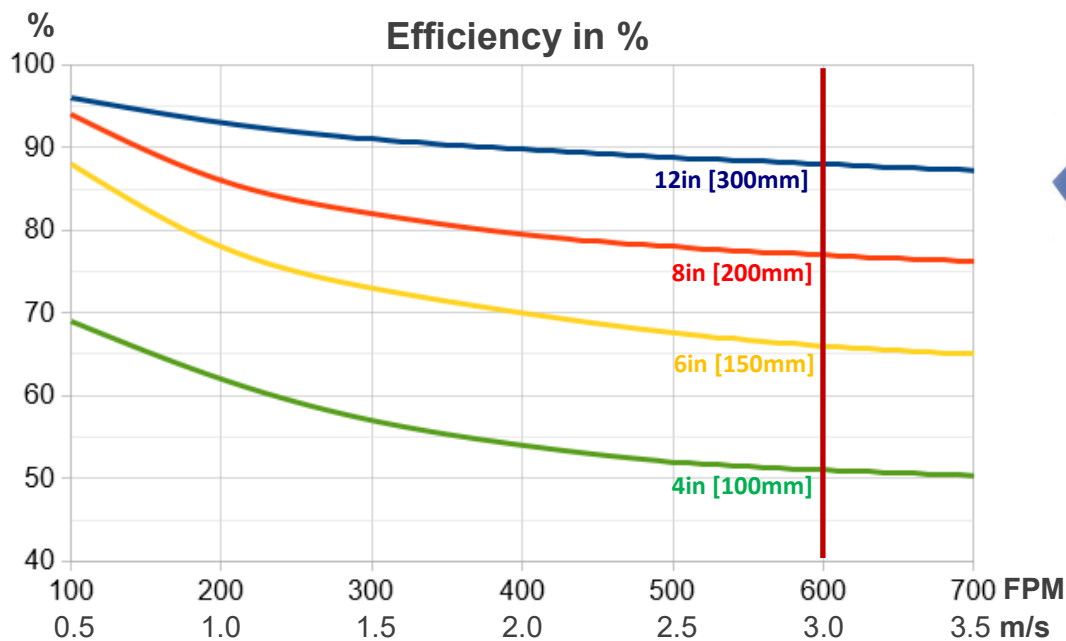
Proudly designed and made in Canada by a dedicated team combining more than 35 years of experience in humidification.

### 3 YEAR WARRANTY

Best warranty of the industry!

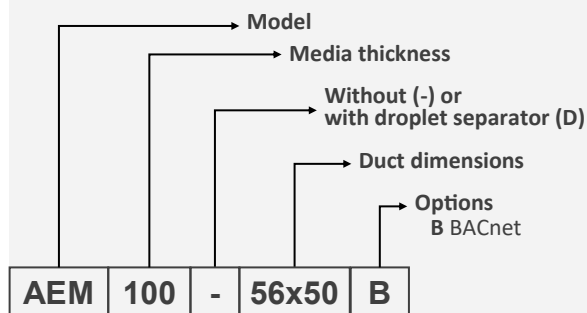
**Condition:** start-up report without non-conformance done by authorized steamOvap local representative (evaporative media excluded).

## TECHNICAL DATA



Note: Installation of droplet separator is required when air velocity is above 3.0m/s

## NOMENCLATURE



## COMPONENTS SUPPLIED

- Electronic controller with 7in touch screen.
- 2 stage water filters 1micron + anti-bacterial silver ions cartridge
- Electric water valve(s) (24vac)
- Water hoses
- 230Vac power supply.

## COMPRESSED AIR & WATER ATOMIZING HUMIDIFIER & AIR COOLER



**ACA** dry fog atomizer are supplied with water and compressed air. Atomizer's **patented** acceleration chamber creates an airflow pattern reaching supersonic speeds. The airflow sucks in water from a venturi column. The impact between the supersonic flow of air and the water generates shock waves, which produce the micro-droplets. The "solid con" jet of micro droplets forms a uniform "dry fog" which evaporates quickly into the air.

This atomizer producing a **very fine mist** (2 to 4µm) is the ideal humidification solution for **cold storage** as droplets are not freezing up even at very low temperature such as 0°C.

**ACA** atomizer is robust and can accept untreated water up to 100ppm TDS or RO treated water.

- Dry fog producing 2 to 4µm water droplets.
- Low energy consumption.
- Capacity from 6 to 472kg/h.
- Low compressed air pressure required : 600kPa
- Original patented venturi atomizer.
- Atomizer with non clogging large orifice & maintenance free.
- Accepts untreated water.
- Operate at very low temperature .
- High accuracy +/-1%RH. & high humidity: up to 96%RH.
- Electronic Controller handling 1 or 2 zones or more.

### DIRECT IN SPACE ATOMIZING

In direct in-room configuration the **ACA** humidifiers consists of the following components:

- Atomizing box with 2 or 4 atomizers easy to install on the wall,
- Electronic controller,
- RH% & temperature sensors,

Direct in-room atomizing is ideal for printing woodworking shop or for cold storage.

### IN DUCT ATOMIZING

For In-duct configuration the **ACA** atomizer will be pre-installed on ramps at the factory.

- Atomizing ramps, grid and support are made up to the dimension of the duct,
- Droplet separator will be provided.
- A wet duct section should be provided (by others)

In duct atomizing is used for data center, server room .

### INNOVATION

**ACA** Atomizer's patented venturi design makes it the most robust atomizer on the market, with no moving part or internal spring and a large orifice allowing for:

- No clogging
- Maintenance free
- Use of untreated water ( up to 100ppm TDS ).

### LIFE TIME WARRANTY

steamOvap offer fifteen (15) year warranty on the atomizer.

Three (3) year warranty is granted to the rest of the **ACA** components.

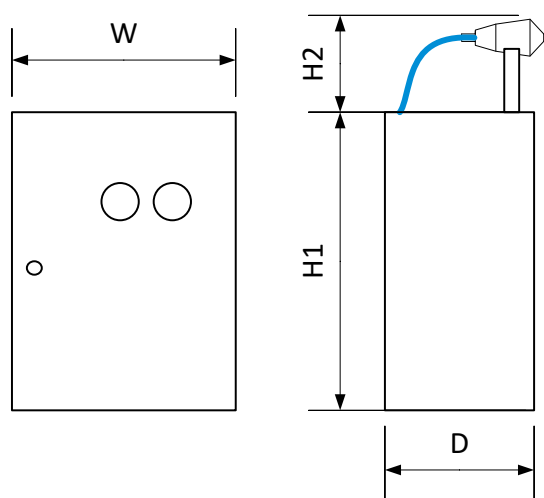
This is the best warranty of the industry!

**Condition:** start-up report without non-conformance done by authorized steamOvap local representative.

## TECHNICAL DATA

Model	ACA-S2	ACA-S4	ACA-S6	ACA-Dx
Capacity [kg/h]	12	24	36	6 to 472
Air pressure [kPa]	600 to 800	600 to 800	600 to 800	600 to 800
Air consumption l/min]	120 @ 600kPa	240 @ 600kPa	360 @ 600kPa	120 @ 600kPa per atomizer
Water pressure [kPa]	275 to 415	275 to 415	275 to 415	275 to 415
Total Dissolved Solids [ppm]	100ppm max	100ppm max	100ppm max	100ppm max
Voltage [Vac]	100 to 250Vac	100 to 250Vac	100 to 250Vac	100 to 250Vac
Power	15	15	15	15 to 200

## TECHNICAL DRAWINGS



Model	Dimensions [mm]				Net Weight
	W	H1	H2	D	
ACA-S2	400	500	100	200	11kg
ACA-S4	400	500	100	200	12kg
ACA-S6	400	500	100	200	13kg

## NOMENCLATURE

Model	Designation
ACA-S2	ACA in space 2 nozzles
ACA-S4	ACA in space 4 nozzles
ACA-S6	ACA in space 6 nozzles
ACA-Dx	ACA Duct distribution (1 to 80 nozzles)
ACA-NOZZ6	Nozzle only
ACA-OCUx	Control panel (X = 1 or 2 zones)

### COMPONENTS SUPPLIED

- Electronic controller for 1 or 2 zones control
- RH% & Temperature sensor.
- Power supply (230Vac)
- 2 stages water filters 1micron + anti-bacterial silver ions cartridge
- Water & air hoses



## SAFETY CONTROLS

### DHL

#### DUCT HI-LIMIT HUMIDISTAT

**DHL** is used as High limit humidistat safety when humidifying in duct. It is suitable for steam or adiabatic humidification.

**Control mode:**  
ON/OFF

**Set point range:**  
15 to 95%RH

**Long term stability:**  
+/-1.5%RH

**Contacts type & rating:**  
NO & NC SPDT potential free contacts  
maximum 5A at 24Vac or Vdc

**Switching differential:**  
4%RH



### DAP

#### DUCT AIR PROVING SWITCH

**DAP** is used as Air proving safety switch when humidifying in duct. It will prevent from operating humidifier in case there is no air flow.

**Control mode:**  
ON/OFF

**Set point range:**  
20 to 300Pa

**Max pressure:**  
7500Pa

**Contacts type & rating:**  
NO & NC SPDT potential free contacts  
maximum 2A at 250Vac  
or 1A at 30Vdc

**Max Switching frequency:**  
6 cycles / min



### FLS

#### FLOOR LEAK SWITCH

**FLS** is used to detect any water accumulation on the floor of a room or duct, it is used to prevent from any water damage.

**Control mode:**  
ON/OFF

**Supply voltage:**  
11 to 27Vac or Vdc

Adjustable gold plated probes

**Contacts type & rating:**  
NO & NC SPDT potential free contacts  
maximum 1A at 24Vac or Vdc

**Power consumption**  
DC: 10mA typical, 30mA max  
AC: 30mA typical, 70mA max



# RH% SENSORS & CONTROLLER

## DHS

### DUCT RH% SENSOR

**DHS** is used as RH% sensor when humidifying in duct. It is suitable for steam or adiabatic humidification. It should be installed in returned air duct for best reading.

**Range:**

0-100%RH

**Output:**

standard 0-10Vdc

optional 4-20mA (suffix 420)

**Supply voltage:**

15 to 28Vac or 15 to 36Vdc

**Accuracy:**

$\leq \pm 3\%RH$  (at 25°C, 20 to 80%RH)

optional  $\leq \pm 2\%RH$

**Hysteresis:**  $\leq \pm 1\%RH$

**Response time:**  $\leq 10s$  (25°C)

**Drift:**  $\leq \pm 0.5\%RH$



**Options:**

LCD display

Additional SPDT relays

## RHS

### ROOM RH% SENSOR

**RHS** is used as room RH% sensor. It is suitable for steam or adiabatic humidification.

**Range:**

0-100%RH

**Output:**

standard 0-10Vdc

optional 4-20mA (suffix 420)

**Supply voltage:**

15 to 28Vac or 15 to 36Vdc

**Accuracy:**

$\leq \pm 3\%RH$  (at 25°C, 20 to 80%RH)

optional  $\leq \pm 2\%RH$

**Hysteresis:**  $\leq \pm 1\%RH$

**Response time:**  $\leq 10s$  (25°C)

**Drift:**  $\leq \pm 0.5\%RH$



**Options:**

LCD display

Additional SPDT relays

## RHC

### ROOM RH% CONTROLLER

**RHC** is used as room RH% sensor. It is suitable for steam or adiabatic humidification.

**Range:**

0-95%RH,

**Humidification set point range:**

10% RH to 90% RH

**Supply voltage:**

19 to 30Vac

**Accuracy:**

$\pm 5\% RH$  (at 10 to 32°C, 20 to 95%RH)



# WATER FILTER & CONDITIONERS

## WF-105

### 2 STAGE WATER FILTERS 10 + 5 MICRONS

**WF-105** is recommended to be installed on the city water supply line to any steam humidifiers, such as **IER** or **ISE**.

#### 2 stage filtration:

- **1st stage:** 10 micron sediment
- **2nd stage:** 5 microns PP

**Cartridges size:** 10in

**Inlet & outlet diam.:**

DN12

**Max pressure:**

1400kPa

**Flow:** 266l/min



## WF-1S

### 2 STAGE WATER FILTERS 1 MICRON + SILVER IONS

**WF-1S** is included with **AEM** or **ACA** humidifier, it is a basic water filtration for any adiabatic humidifier preventing foreign particle and disinfecting incoming water.

#### 2 stage filtration:

- **1st stage:** 1micron PP
- **2nd stage:** antibacterial, silver ions cartridge

**Cartridges size:** 10in

**Inlet & outlet diam.:**

DN12

**Max pressure:**

1400kPa

**Flow:** 266l/min



## WS-MG

### WATER CONDITIONER CATALYTIC

**WS-MG** is a 3 stage water filters and conditioner to avoid large scale accumulation when steam humidifiers such as **IER** or **ISE** are supplied with hard water.

It is a good alternative to ions exchange water softener replacing calcium and magnesium by sodium making boiling water prone to foam, resulting is big waste of water and energy due to frequent or constant drain.

#### 3 stage filtration:

- **1st stage:** 10 micron sediment
- **2nd stage:** Carbon filter
- **3rd stage:** hard water conditioner

**Cartridges size:** 10in

**Inlet diam.:** DN12

**Outlet diam.:** DN12

**Max pressure:**

700kPa

**Flow:**

2.7l/min



# REVERSE OSMOSIS WATER FILTER

## WRO-150

### 4 STAGE RO FILTRATION - 23L/H

**WRO-100** is reverse osmosis filtration station able to treat up to 23l/h of water. It will remove 95% of the dissolved solids contained in water.

#### 4 stage filtration:

- **1st stage:** 5 micron PP
- **2nd & 3rd stage:** Carbon filter
- **4th stage:** 2 RO membranes

**Cartridges size:** 20in

#### Inlet & outlet diam.:

DN12

#### Max pressure:

550kPa

#### Storage tank:

19l



## WRO-200

### 4 STAGE RO FILTRATION - 31L/H

**WRO-100** is reverse osmosis filtration station able to treat up to 31l/h of water. It will remove 95% of the dissolved solids contained in water.

#### 4 stage filtration:

- **1st stage:** 5 micron PP
- **2nd & 3rd stage:** Carbon filter
- **4th stage:** 2 RO membranes

**Cartridges size:** 20in

#### Inlet & outlet diam.:

DN12

#### Max pressure:

550kPa

#### Storage tank:

38l



## WRO-400

### 4 STAGE RO FILTRATION - 63L/H

**WRO-400** is reverse osmosis filtration station able to treat up to 63l/h of water. It will remove 95% of the dissolved solids contained in water.

#### 4 stage filtration:

- **1st stage:** 5 micron PP
- **2nd & 3rd stage:** Carbon filter
- **4th stage:** 2 RO membranes

**Cartridges size:** 20in

#### Inlet & outlet diam.:

DN12

#### Max pressure:

550kPa

#### Storage tank:

76l



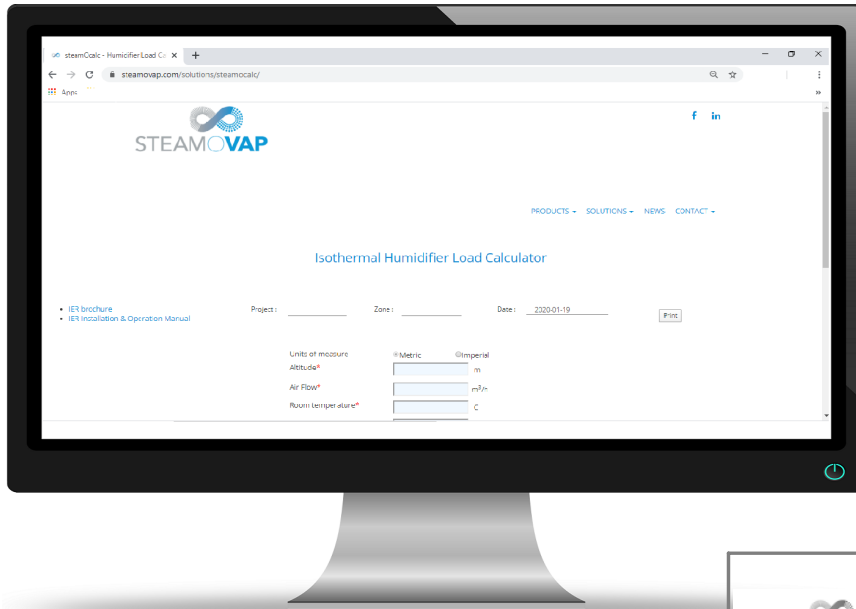
# STEAMOCALC

**steamOcalc** is a web application available on line as part of our website. It is absolutely free to use it, no login or password are required to access it or to use it.

<https://steamovap.com/solutions/isothermal-humidifier-load-calculator/>

It allows anyone to calculate steam humidification load based on the common design parameters for heating (winter) or economizer (free cooling) modes. It is the only humidification load calculation program with Energy Recovery Ventilator (ERV) option

You simply have to enter in-space desired conditions, duct dimensions and air flow information, as well as outside air conditions. **steamOcalc** will calculate the required humidification load, will suggest a steam humidifier model and offer a list of options for the in-duct steam distribution.



Non wetting distance and pressure drop across steam ramps are estimated for all possible steam distribution options, this will help you to select the best steam distribution option for your project.

If you need to compare calculation made by **steamOcalc** with an alternative calculation method. Click on "display calculated value" box and all of the data that have been generated by the program will be indicated.

You can enter information about your project, zone and date, and if you need to keep record, press the print button to transfer the results on a piece of paper or into a pdf file or other format.

**steamOcalc** is a free access tool made for you so use it as often as you need, and do not hesitate to share with us feed back on your experience.

**steamOcalc** will constantly evolve to include more features.

Project name: Mri Room  
 Zone: 2  
 Date: 2022-01-19

### Humidifier selection report

System of unit: imperial      Elevation: 505.2 (ft)

#### Designed conditions

Outside air conditions			Space conditions & distribution		
DB temp.	RH%	OA intake %	DB temp.	RH%	Distribution
-5.8 (°F)	50	50	69.8 (°F)	50	In duct

#### HVAC system info

Duct information				Energy Recovery Vent. (ERV)	
Air volume	Type	Width	Height	Installed	Latent Effect. Winter
3178.3 (CFM)	Square	27.6 (in)	27.6 (in)	600.85 (FPM)	No

#### Humidification load

Calculated load: 51.21 (lb/h)      Humidifier model: IER22

#### Air conditions in duct

Mixed air		Before humidifier		After humidifier (supply)	
DB temp.	RH %	DB temp.	RH %	DB temp.	RH %
32 (°F)	103.56	69.8 (°F)	26.15	69.8 (°F)	50

#### Steam distribution - SR model

Thermal insulation: Yes

SR Model	Qty	Diam.	Length	Dist between	Non wetting distance	Press. drop
SRSX50	2	2 (in)	27.6 (in)	13 (in)	35 (in)	0.0079 (W.C)



# USEFUL FORMULAS & CONVERSIONS

Power to produce steam	624W are required to bring 1kg of water to steam (at sea level)	
Current calculation	1 phase: $I(A) = \text{Power}(W) / \text{Voltage}(V)$	
	3 phases: $I(A) = \text{Power}(W) / \text{Voltage}(V) \times 1.732$	
Power conversion	1kW = 3412Btu	1Btu = 0.0002928kW
Air flow conversion	1CFM = 1.699 m3/sec	1m3/sec = 0.58857CFM
Air velocity conversion	1FPM = 0.47l/sec	1l/sec = 2.12FPM
Pressure conversion	1PSI = 6.89kPa	1kPa = 0.145PSI
	1in w.c. = 249Pa	1Pa = 0.004in w.c.
Temperature conversion	$F = (C \times 1.8) + 32$	$C = (F - 32) / 1.8$
Weight conversion	1lb = 0.45kg	1kg = 2.2lb

## CROSS REFERENCE TABLE

Other make			steamOvap	Comments
NORTEC / CONDAIR	DRISTEEM / APRILAIRE	ARMSTRONG/ DEVATEC		
Humilife or CP3 electrode boiler	Aprilaire 800 electrode boiler	-	steamOres electric resistive	Resistive type is superior to electrode boiler: better control and no plastic waste.
EL series electrode boiler	XT electrode boiler	Devatec ELMC Armstrong EHU	IER electric resistive	
RS series resistive	Vaporstream or CRUV or Vapormist or RTS electric resistive	Devatec RTH Armstrong ERS or HC6000	IER electric resistive	Serviceability and cost of operation do matter.
SE series steam exchange	STS steam exchange	-	ISE steam exchange	Unique vertical heat-exchanger
LS series live steam	Mini bank, single tube or multiple tube steam injection	Armstrong serie 1000 & 9000	ILS-P Live steam	Jacketed live steam.
SAMe pressurized steam	Ultrisorb MP, LV, LH or XV pressurized steam	Armstrong Humidipack	ILS-SO or ILS-SE Live steam	Live steam with steam distribution grid, standard or with thermal insulation & no condensate to
ME series or DL series hybrid evaporative	Wetted media system	EvaPack	AEM evaporative	Hygiene matters
AF22, AF series or, Draabe series compressed air, HP series in-duct or ML series in-room	High pressure system	PressureFog	ACA atomizing	Water droplet size does matter: (droplets from high pressure atomizers are 10 times bigger than ACA).

# INDOOR AIR HUMIDIFICATION AND HUMAN HEALTH

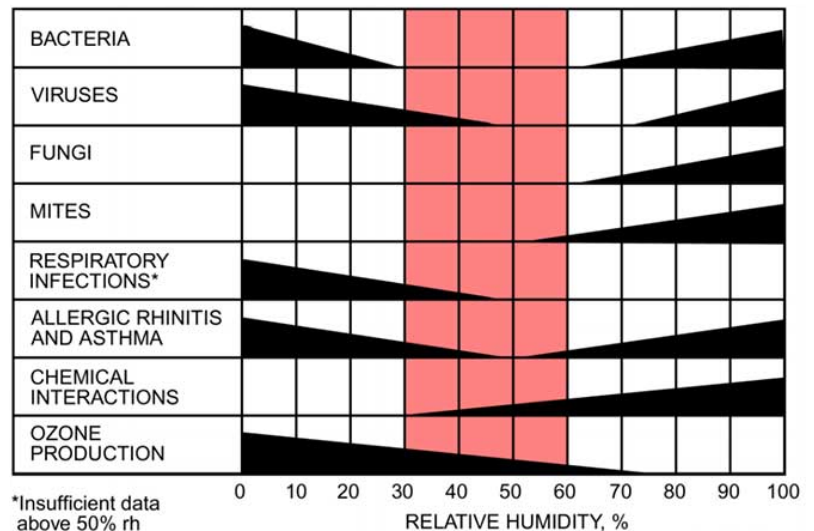
The recent COVID 19 pandemic caused by the SARS CoV-2 virus has led the scientific community to verify how best to protect us against this new virus and other respiratory viruses or other pathogens present in the ambient air. For some of us, this was just a reminder of the best practices to ensure proper indoor air quality.

This article is a review of the main mechanisms that makes the appropriate level of relative humidity in indoor air the best ally for protecting human health, and is a remind of the best practices for humidity control of the ambient air of buildings.

## DO YOU KNOW THE STERLING CHART?

The Sterling Chart has been originally published in a scientific research paper from 1986. Title of this article is “[Indirect Health Effects of Relative Humidity in Indoor Environments](#)” by Anthony V. Arundel, Elia M. Sterling, Judith H. Biggin,t and Theodor D. Sterling .

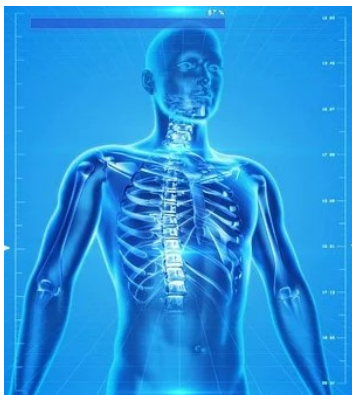
Here is an abstract from the conclusion of this determining study: “This review of the indirect health effects of relative humidity indicates that adverse health effects would be minimized by **maintaining relative humidity between 40 and 60%**. Presently indoor relative humidity levels below 40% are widespread in winter. An increase in low relative humidities to above 40% should reduce the incidence of respiratory infections, the severity of allergic and asthmatic reactions, and indoor ozone levels. ”



The Sterling Chart from 2016 ASHRAE Handbook HVAC System and Equipment, Chapter 22.

Since its first publication many other scientific studies have confirmed validity and importance of this study and of the Sterling chart; ASHRAE ( American Society of Heating, Refrigerating and Air-Conditioning Engineers) as adopted this chart and it is now part of its Handbook.

## AIR WATER CONTENT IS CRITICAL TO STAY HEALTHY

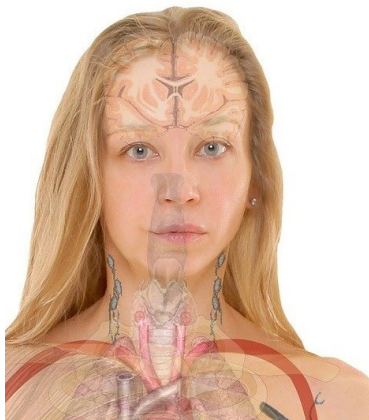


The human body is made up of over 65% water!

This is why we are susceptible to dehydration, of course the easiest way to hydrate our body is to drink water. But if we find ourselves in a very dry environment, our body will tend to dehydrate more quickly and all the surfaces of our body in contact with this very dry environment will dehydrate and become more vulnerable.

The prevention of dehydration is critically important. Many human mechanisms exist to maintain overall fluid balance. When dehydration of our body occurs we will start to feel discomfort, this discomfort is the first signal that our health will be impacted.

When the surrounding air is dry (a humidity level of 40% or less) our body's fluid balance is attacked. it is a physical phenomenon observed on all materials and living beings: a transfer of humidity always takes place between a dry atmosphere and any element or beings that is in this environment. Element with higher water content will transfer part of it to the drier atmosphere in order to achieve a balance of the water content of the two elements that are in contact.



One of the first external signs of a lack of humidity in a building is the appearance of static electricity. It is manifested by electric shocks when approaching switches or electrical and electronic products such as computers or televisions. Although in everyday life these electric shocks are unpleasant but not dangerous for humans, electronic devices can be affected and damaged by such shocks.

Another of the first direct effect of the lack of humidity in a building is having dry skin. The skin is our body's first barrier to the outside world. Skin does protect us from multiple micro aggressions every day without our being aware of it. As soon as our skin is drying up we become more sensitive to micro cuts, the skin could itch, redness can also appear and small cracking will appear. Skin conditions such as psoriasis may become aggravated at lower relative humidity.

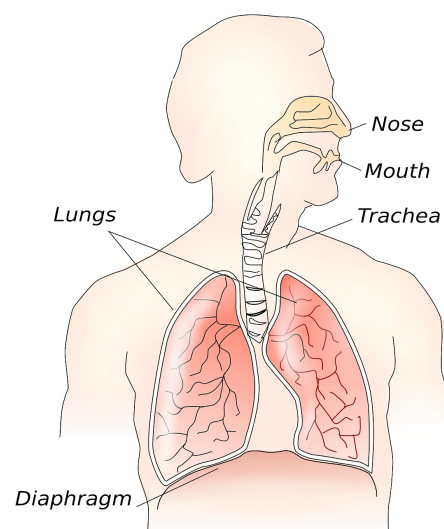
The tear film that protects our eyes is also very sensitive to ambient humidity. Low humidity causes a breakdown of the tear film; our eyes become vulnerable to external contaminants, such as dust or viruses, they will become dry and itchy.

The respiratory tract is the other part of our body that is directly affected by low humidity. It is composed of the nasal passages, the throat, the trachea, the lungs.

Membranes in the nose dry out quicker in low humidity, as humidity above 30% RH is needed for the mucous membranes in the nose to properly filter the air we breathe. We have observed more significant impact on the elderly or on people suffering from other health conditions.

At low humidity level we will observe dryness of throat, this will cause increased hoarseness or laryngitis.

Low humidity results in breathing smaller particles through our lungs. It will increase creation of smaller exhaled breathe aerosols that can retransmit microbes and viruses and greater likelihood of particles being inhaled deeply.

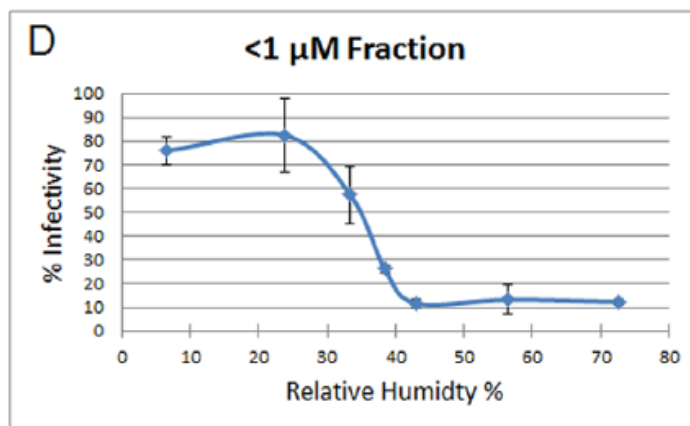


## HOW A PROPER RH% CAN HELP FIGHT VIRUSES ?

John Noti, & al, in a research paper published in 2013, has demonstrated that "Humidity Leads to Loss of Infectious Influenza Virus from Simulated Coughs".

This study has since been verified and confirmed by other researches and with other respiratory viruses such as SARS CoV-1 and CoV-2 more recently.

The infectivity and survival rates of respiratory viruses are greatly reduced when relative humidity is between 40 and 60%.



This article is based on a compendium of scientific research papers and on the common and accepted knowledge that is recognized by AHRI (Air conditioning Heating and Refrigeration Institute) and ASHRAE (American Society of Heating, Refrigerating and Air-Conditioning Engineers). You can retrieve their recommendations on their respective web sites. We also have dedicated one page of our website to list most of the pertinent scientific researches regarding the effect on human health of a controlled humidity level between 40 and 60%RH inside buildings and homes.

You can find it at <https://steamovap.com/solutions/compendium-of-scientific-studies/>

## APPLICATIONS GUIDE

Process or areas	Temperature °C	Humidity level (RH%)	Recommended humidifier
People			
Home / Residence	21-23C	30-40%	IER electric steam
Office / Commercial buildings	21-23C	30-40%	IER electric steam
Hotel	21-23C	30-40%	IER electric steam
School	21-23C	30-40%	IER electric steam
Hospitals & Health Care	22-24C	40-60%	IER, ISE or ILS steam
Nursing home	21-23C	50-60%	IER, ISE or ILS steam
General clinical areas	21-22C	40-60%	IER, ISE or ILS steam
Surgical areas	20-24C	50-60%	IER or ISE steam
Obstetrical areas	24-27C	40-60%	IER or ISE steam
Wellness			
Hammam	40-50C	100%	IER electric steam
Spa	22-24C	30-60%	IER electric steam
Art			
Art galleries			
Concert hall	20-22C	45-60%	ISE or ILS steam or AEM evaporative
Art conservation	17-22C	45-55%	IER, ISE or ILS steam
Stuffed fur animals & Fur garment storage	4-10C	55-65%	IER, ISE or ILS steam
Industry			
Agri food			
Meat conservation	0-1C	90-95%	ACA atomizing
Fruit Cold storage	4-7C	95%	ACA atomizing
Egg hatchery	37-39C	>60%	IER or ILS steam
Mushrooms			ACA or AEM evaporative
Spawn added	16-22C	>95%	ACA or AEM evaporative
Growing period	10-16C	80-85%	ACA or AEM evaporative
Storage	0-2C	80-85%	ACA or AEM evaporative
Tea packaging	17-20C	60-70%	ACA atomizing
Cereal packaging	24-27C	45-50%	ILS steam or ACA atomizing
Wine making & distillery / ageing	10-16C	90-95%	ACA atomizing
Bread proofing	27-32C	>80%	IER or ILS steam
Tobacco			
Cigar & cigarette making	21-24C	55-65%	IER or ILS steam
Softening	29-32C	85-88%	IER or ILS steam
Stemming & stripping	24-29C	70-75%	IER or ILS steam
Filler tobacco conditioning	21-24C	75-80%	IER or ILS steam
Wrapper tobacco conditioning & storage	24-29C	75-80%	IER or ILS steam

# APPLICATIONS GUIDE

Process or areas	Temperature °C	Humidity level (RH%)	Recommended humidifier
Industry			
<b>Marijuana growing</b>			
Cloning	23-25C	70-80%	IER steam or ACA
Seeding	26C	65-70%	IER steam or ACA
Vegetative growth	21-29C	40-70%	IER steam or ACA
Flowering	20-25C	30-50%	IER steam or ACA
Drying	18-24C	40-50%	IER electric steam
<b>Data centers &amp; Server rooms</b>	15-32C	20-80%	AEM evaporative
<b>Electronics production</b>	21-24C	40-50%	IER, ILS or AEM
<b>Laboratories &amp; Clean rooms</b>	22-23C	42-48%	IER or ILS steam
<b>Static Electricity Control</b>	-	>55%	IER, ILS, ACA or AEM
Textiles, paper, electronic, explosive process	20-22C	55-60%	IER, ILS, ACA or AEM
<b>Packaging</b>	20-22C	40-45%	ACA or AEM evaporative
<b>Painting</b>	16-32C	50-80%	IER, ILS or AEM
<b>Pharmaceutical</b>			
Colloids	24C	30-50%	IER, ISE or ILS steam
Cough drops	24C	40%	IER, ISE or ILS steam
Ampoule manufacturing	24C	35-50%	IER, ISE or ILS steam
Microanalysis	24C	50%	IER, ISE or ILS steam
Serums	24C	50%	IER, ISE or ILS steam
Animal rooms	24-27C	50%	IER, ISE or ILS steam
<b>Printing</b>	24-27C	45-50%	ACA atomizing
<b>Textile</b>	24-27C	>55%	ACA atomizing
<b>Woodworking</b>	24-27C	>55%	ACA atomizing
Plywood hot pressing	32C	60%	IER or ILS steam
<b>Photographic Processing</b>	22-23C	40-50%	IER or ILS steam
<b>Lenses (Optical)</b>			
Fusing	23-24C	40-50%	IER or ILS steam
Grinding	26-27C	75-85%	IER or ILS steam
<b>Plastics</b>			
Cellophane wrapping	24-27C	45-65%	ILS steam
<b>Paper Processing</b>			
Finishing area	21-24C	40-45%	ACA atomizing



## WARRANTY & RETURN POLICY

**RETURN POLICY** - A Return Material Authorization ("RMA") is required prior to returning products for any reason. No merchandise shall be returned without a written authorization from **steamOvap**, in its sole discretion may reject any non-warranty return request. Non-warranty returns of unused and resalable products for credit will be subject to **steamOvap's** return policies in effect at the time, including applicable restocking charges and other conditions of return. Return requests of incorrectly ordered items will only be accepted against a restocking charge of 10% within ninety (90) days after delivery. Products returned must be properly packed and shipped to **steamOvap** specified locations. All shipping containers must be clearly marked per **steamOvap's** instruction. Buyer will be responsible for all costs and expenses associated with any returns of products (other than products returned at **steamOvap's** request pursuant to Limited Warranty here below) and will bear the risk of loss or damage of all returned products, unless **steamOvap** agrees otherwise in writing. **steamOvap**, in its sole discretion may reject any return of product not approved by **steamOvap** in accordance with this paragraph or otherwise not returned in accordance with **steamOvap's** then current return policies.

**LIMITED WARRANTY** – **steamOvap** warrants that the products sold hereunder will be free from any defects in parts and workmanship for a period of three (3) years after start-up, except for ACA atomizers that are granted a life time warranty (15 years), provided that a start-up report with no installation non-conformance has been done and signed by the authorized **steamOvap** local representative. Otherwise the warranty period is reduced to eighteen (18) months from date of shipment. **steamOvap's** obligations and liabilities under this warranty are limited to supply replacement parts or replace the products free or charge, or at **steamOvap's** sole discretion refund Buyer the price of the products (or a proportionate part thereto), providing that the defective part(s) or product is returned in accordance with **steamOvap's** return policy section.

Parts used for repairs are warranted for the balance of the term of the warranty on the original product or ninety (90) days, whichever is longer.

Visit our website : [steamovap.com](http://steamovap.com) for more information.

## CONTACT LIST

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## CUSTOMER SERVICE

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<https://steamovap.com/about-us/where-to-buy/>

Consult the page "where to buy" on our website to find the most accurate and latest list of representatives, or contact us at +1 844 357-4477 or [info@steamovap.com](mailto:info@steamovap.com)



# HUMIDITY PROVIDER

**RES**  
**IER** electric steam

**ILS** live steam

**ISE** steam exchange

**AEM** absorption

**ACA** atomizing

controls

water treatment

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